

DRIVE

CHAINS

GENERAL

Chain adjustment must be checked at regular intervals of 1000 miles for rear chain and 2000 miles for front chain. Rear chain requires more frequent adjustment than front, or primary chain. As chains stretch and wear, they run tighter at one end than another. Always adjust free movement at tightened end in chain to allow specified play midway between sprockets. Do not adjust tighter. Running chains too tight will result in excessive wear, particularly on chain tensioner shoe of 1965 and later models.

Inspect chains frequently for cracked, broken, or badly worn links. The rear chain may be taken apart for replacement or repair at the connecting, or master link. The front chain does not have a connecting link. It is necessary to remove the engine sprocket before the chain is removed for replacement. Repair of the rear chain is not recommended. See "Overhaul Motorcycle for Engine Repair," Section 2A, for engine sprocket removal.

FRONT CHAIN ADJUSTMENT

1964 and earlier Models:

To adjust front chain loosen four nuts and one cap screw that secure the transmission to its mounting plate and bracket on the right side frame tube. Move the transmission backward or forward by means of the adjusting screw at the rear of the transmission on the right side. Turn adjusting screw clockwise to tighten chain and counterclockwise to loosen chain.

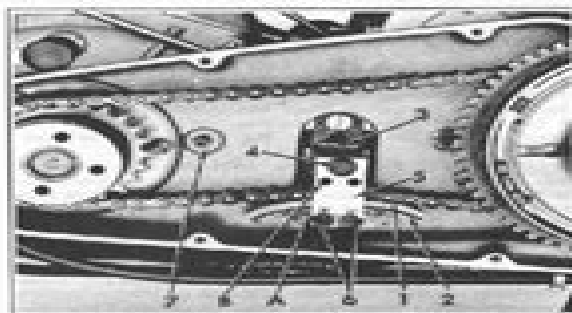


Figure 2B-1. Adjusting Front Chain
(1965 and later)

Revised: 9-66

Specified front chain play is 1/2 in. for 1964 & earlier models. When correctly adjusted, tighten the transmission securely to its mounting. Check mounting plate bolts occasionally and keep them tight.

Adjusting front chain requires adjustment of rear chain. Moving the transmission to adjust the front chain may require adjustment of gear shifter and clutch controls. Readjust if necessary (see "Adjusting Clutch Control," Section 4B, and "Adjusting Shifting Linkage," Section 4D).

1965 and later Models (Fig. 2B-1):

Remove rear pivot bolt from left footboard and swing rear end of footboard down, away from chain cover. Remove 6 cover attaching screws and remove cover. Front chain tension is adjusted by means of a shoe (1) which is raised or lowered underneath the chain to tighten or loosen it. The shoe support bracket (2) moves up or down in slotted backplate (3) after loosening center bolt (4) in backplate nut. Adjust shoe support as necessary to obtain specified up and down free movement in upper strand of chain, midway between sprockets and retighten bolt securely.

Front chain adjustment:

5/8 to 7/8 in. chain slack with cold engine

3/8 to 5/8 in. chain slack with hot engine

Shoe support bracket (2) and outer plate (5) have two sets of shoe attaching holes (A and B) so that entire assembly can be inverted to accommodate various sprocket sizes or chain lengths. To change over, remove center bolt (4), remove two shoe attaching cap screws (6) from set of holes (A), insert shoe and attach to alternate set of holes (B) with cap screws (6). Invert support bracket and outer plate and reattach with center bolt engaged in backplate nut.

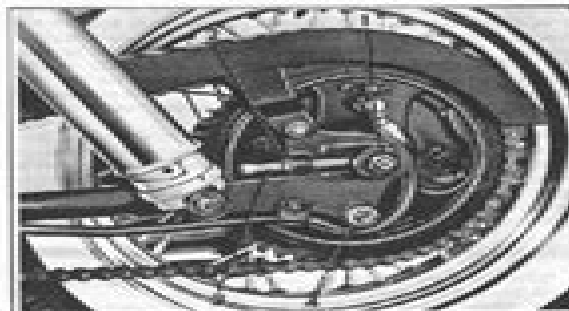


Figure 2B-1A. Adjusting Rear Chain

2B-1

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Table of Contents Harley Davidson Service Manualelectra Glide 1959 To 1969

1. Understanding the eBook Harley Davidson Service Manualelectra Glide 1959 To 1969
 - The Rise of Digital Reading Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Davidson Service Manualelectra Glide 1959 To 1969
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Personalized Recommendations
 - Harley Davidson Service Manualelectra Glide 1959 To 1969 User Reviews and Ratings

- Harley Davidson Service Manualelectra Glide 1959 To 1969 and Bestseller Lists
- 5. Accessing Harley Davidson Service Manualelectra Glide 1959 To 1969 Free and Paid eBooks
 - Harley Davidson Service Manualelectra Glide 1959 To 1969 Public Domain eBooks
 - Harley Davidson Service Manualelectra Glide 1959 To 1969 eBook Subscription Services
 - Harley Davidson Service Manualelectra Glide 1959 To 1969 Budget-Friendly Options
- 6. Navigating Harley Davidson Service Manualelectra Glide 1959 To 1969 eBook Formats
 - ePub, PDF, MOBI, and More
 - Harley Davidson Service Manualelectra Glide 1959 To 1969 Compatibility with Devices
 - Harley Davidson Service Manualelectra Glide 1959 To 1969 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Highlighting and Note-Taking Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Interactive Elements Harley Davidson Service Manualelectra Glide 1959 To 1969
- 8. Staying Engaged with Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Davidson Service Manualelectra Glide 1959 To 1969
- 9. Balancing eBooks and Physical Books Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Davidson Service Manualelectra Glide 1959 To 1969
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Setting Reading Goals Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Fact-Checking eBook Content of Harley Davidson Service Manualelectra Glide 1959 To 1969
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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