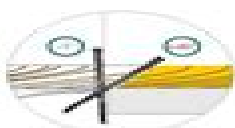


UNICA 500 PROGRAM 3

PANEL SAW WITH TILTING BLADE WITH ELECTRONIC PROGRAMMER AT 3 AXES
 FORMAT-KREISSÄGEN MIT SCHRÄGVERSTELLBAREM SÄGEBLATT MIT ELI
 PROGRAMMIERUNG MIT 3 ACHSEN
 ФОРМАТНО-РАСКРОЕЧНЫЙ СТАНОК С НАКЛОННОЙ ПИЛОЙ С ЭЛЕКТРОННЫМ ПРОГРАММАТОРОМ ДО 3 ОСИ



Standard
Touch screen
with speed adjustment
MP 101-1



Option
Touch screen
with speed adjustment
MP 101-2



Option
Touch screen
with speed adjustment
MP 101-3



UNICA 500 PROGRAM 3



Flip fence with transmission
by means of re-rotating ball
screws. Translation speed max
50 mm/s
Bewegungsrichtung mit Antrieb
durch Kugelumlauf-Schrauben.
Verföhrungsgeschwindigkeit
max. 50 mm/s
Передвижение с перекладыва-
нием шарикоподшипниковой
парами 50 мм/сек

Funzione di calcolo per il taglio di un pannello inclinato
 secondo il corso equidistante. Il computer calcola
 l'angolo di inclinazione per la guida
 di un pannello inclinato in un solo colpo equidistante.
 Le misure calcolate sono le misure di un pannello con
 la linea inclinata / Fonction de calcul pour le coupe
 d'un pannel incliné par le coupé équidistant
 Le ordinateur calcule également les mesures du panel
 con l'axe incliné

Program 3:

- Electronic programmer with 3-controlled axes complete with:
- Electronic programmer TOUCH SCREEN
- Programming of flip fence position with automatic compensation of the size with blade tilt
- Automatic calculation of the position value of the flip over stop on extendible fence of the cross-cut carriage. The result is the upper and lower value of the panel to be cut and the compensation of the value with blade tilt
- Programming of blade lifting with height compensation in relation to the thickness of the panel to cut and to the blade tilt
- Possibility to memorize up to 650 working programs on 3 axes

Program 3:

- Elektronische Programmierung zur 3-Achsen-Steuerung komplett mit:
- Elektronischer Programmierung TOUCH SCREEN
- Programmierung der Position des Parallelenschlages mit automatischem Ausgleich des Maßes bei geschwenktem Sägeblatt
- Automatische Berechnung des Positionswertes des Klappanschlags auf dem Abblattschlag des Besäumschneiders; man erreicht das Ober- und Untermass der zu schneidenden Platte und den Ausgleich des Maßes beim geschwenkten Sägeblatt
- Programmierung der Höhenverstellung des Sägeblatts mit Ausgleich der Höhe im Verhältnis zur Dicke der zu schneidenden Holzplatte und zur Sägeblattschwenkung
- Möglichkeit, bis 650 Arbeitsprogramme an den 3 Achsen zu speichern

Program 3:

- Электронный программатор на 3 оси
- Электронный программатор TOUCH SCREEN
- Программирование положения барьеров упора с автоматической компенсацией параметров при наклоне пилы
- Автоматическое вычисление параметра упора-фланца на телескопическом направляющем рельсе с учетом наклона пилы и наклона направляющего рельса и компенсация параметров при наклоне пилы
- Программирование высоты пилы с компенсацией высоты в зависимости от толщины пилы и угла наклона пилы
- Возможность запоминать до 650 рабочих программ на 3-х осях

Griggio 500 Manual

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