

1. Removing

- 1) Loosen the kick starter lever set bolt and take off the kick starter lever.
- 2) Loosen nine crank case right cover screws and remove the crank case right cover. As the two screws locate inside the contact breaker plate, they should be unscrewed after removing the contact breaker plate. But when you take off the cover, confirm that the cover gasket does not stick to the cover. In case it is stuck to the cover, peel it off using a knife or the equivalent before removing the cover.
- 3) Remove the crank case right cover gasket. Then check visually if the gasket is still usable. (As a rule, however, the gasket must be replaced when you disassemble and assemble the engine.)

Caution: When you take off the crank case right cover, do not loosen the contact breaker cam fitting nut, for it is not necessary to remove the contact breaker cam, cam shaft and ignition timing plate.

2. Installing

Since the contact breaker cam and cam shaft are assembled with the crank case right cover, the following procedure must be observed when you reset the crank case right cover.

- 1) Align the punched mark on the breaker cam-shaft drive gear fitted on the crank shaft with the alignment mark on the crank shaft setting plat (see Fig. 6-11-2).
- 2) Align the dented mark (red line) of the L mark on the ignition timing plate attached to the cam shaft with the alignment mark on the crank case right cover (see Fig. 6-11-3).
- 3) After performing 1) and 2), match the knock pin of the crank case with the pin hole of the crank case right cover and set the cover.

Caution: Unless the above works properly carried out, the proper ignition timing will never be obtained.

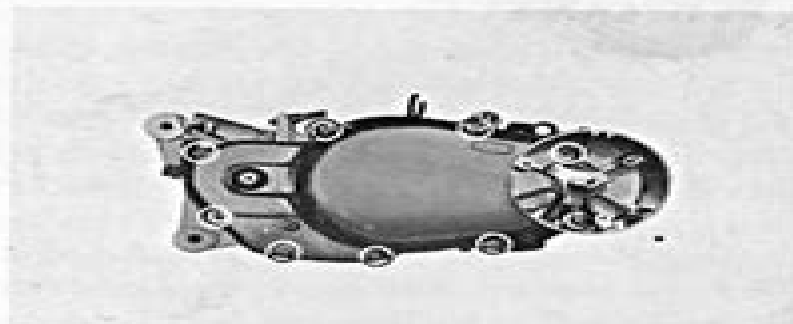


Fig. 6-11-1 Crank case right cover fitting screws

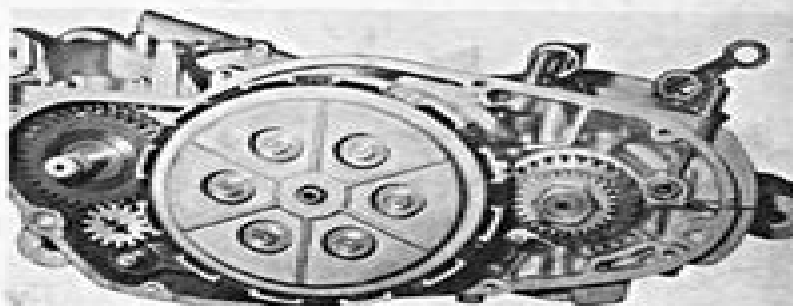


Fig. 6-11-2

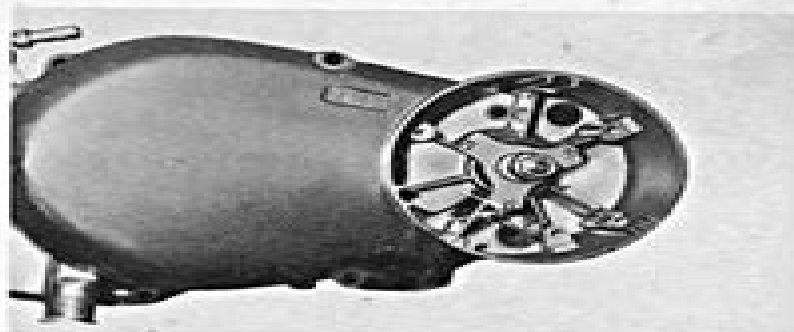


Fig. 6-11-3

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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