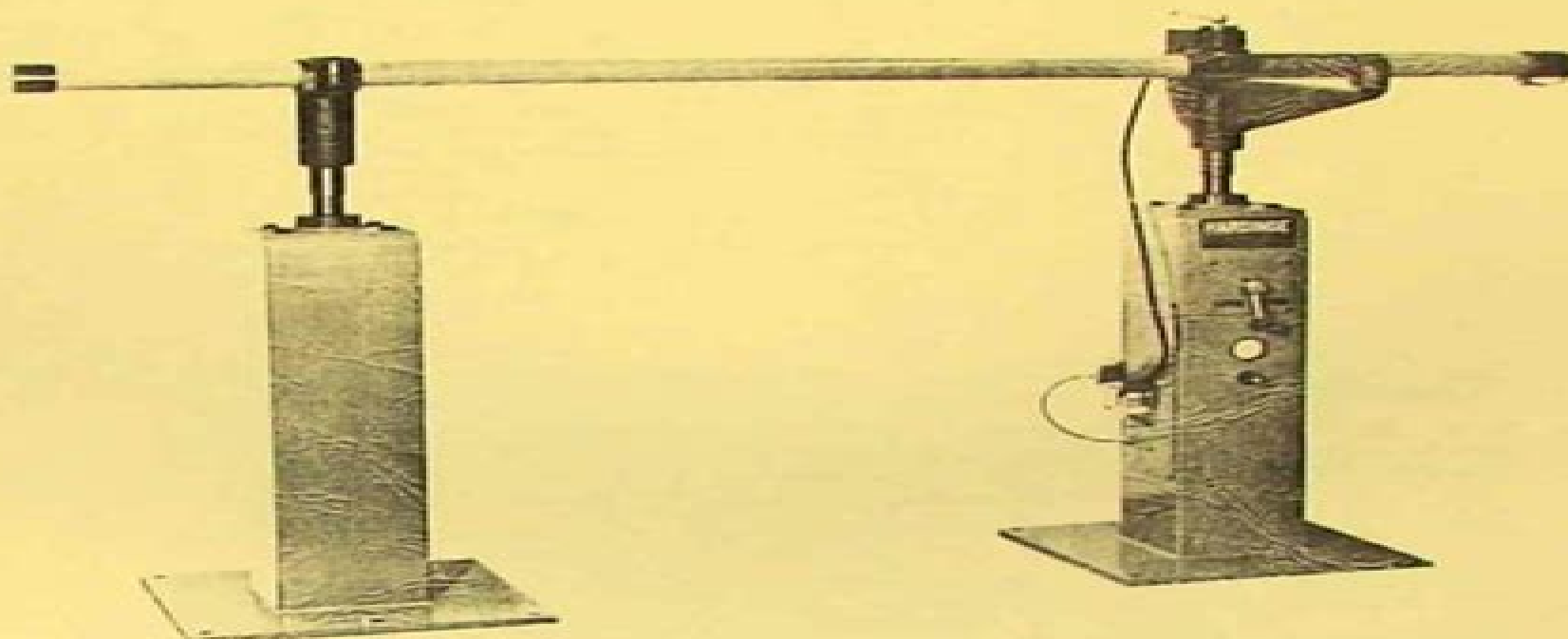




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web mar 11 2020 during the program scan cycle the plc reads the inputs solves the ladder logic and energizes or de energizes outputs because inputs can change at any time this process repeats over and over again while the plc is in run

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