

#### 542011

Bleending the fuel system (see Figure 7) 9140.43C - 9140.63 engines only

Loosen bleed screw (12), operate priming pump lever (13) until complete bleeding of all the air in the system, tighten bleed screw.



If the engine stops for lack of fuel, resulting in air being introduced into the system (and if the bleeding process described above is no sufficient), it is necessary to loosen the unions of at least two injectors, rotate the engine and start it.

When the air has been bled off, close the unions again.



#### 501430 Power steering system air bleed

Check the level of oil in the tank and top it up if necessary. Lift the vehicle at the front, start up the engine and let it idle for some time.

Check there is no oil leakage from the hydraulic circuit and check the level in the tank.

Slowly turn the flywheel in both directions of steering so that the air in the hydraulic system comes out.

Check the level of oil in the tank again and top up if necessary.

#### 507130 OXICAT - OXYDIZER CATALYST (Vehicles with \$140.43C -\$140.63 engines)

#### Description

The oxidizing catalyst (1) is a post-treatment device for exhaust gases, it is used to oxidize CO, HC transforming them into carbon dioxide (CO<sub>2</sub>) and steam (H<sub>2</sub>O).

This catalyst also treats saturated and aromatic hydrocarbons forming part of the particulate, such as the carbon in the form of soot, metals, water and sulphur compounds that are exhausted.

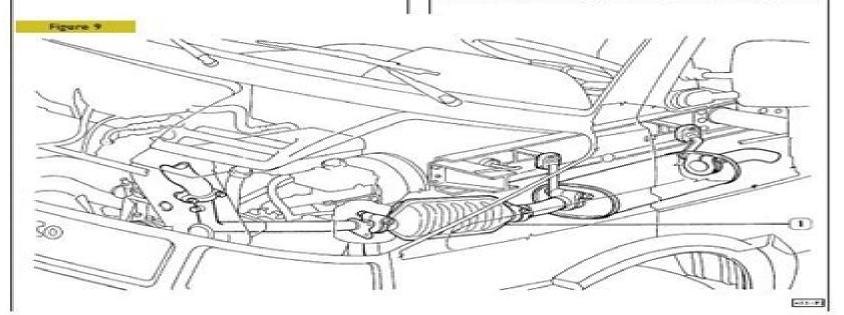
The cylindrical-shaped catalyst consists of a ceramic honeycomb monolith whose cells are platinum-impregnated, a catalyzing substance of oxidation reactions. Its total volumetric capacity is equal to 600 cm<sup>2</sup> with a density of 400 cells per square inch.

The exhaust gases passing through the cells heat the catalyst converting the pollutants into inert compounds.

The chemical oxidation reaction of CO, HC and of the particulate is efficient with temperatures ranging between 200°C +250°C.

With temperatures higher than 350°C it starts oxidizing the sulphur contained in the decel oil, generating sulphur dioxide (SO<sub>2</sub>) and sulphur thoxide (SO<sub>2</sub>), which are the cause of acid rain.

Correct catalyst sizing enables limiting the temperature, obtaining the greatest percentage of conversion of polluting emissions, while reducing the freezing of sulphur compounds.



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**Dodge Division** 

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# Table of Contents Iveco 2 3 Jtd Daily Repair Manual

- 1. Understanding the eBook Iveco 2 3 Jtd Daily Repair Manual
  - o The Rise of Digital Reading Iveco 2 3 Jtd Daily Repair Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Iveco 2 3 Jtd Daily Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - o Features to Look for in an Iveco 2 3 Jtd Daily Repair Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Iveco 2 3 Jtd Daily Repair Manual
  - Personalized Recommendations
  - Iveco 2 3 Jtd Daily Repair Manual User Reviews and Ratings
  - o Iveco 2 3 Jtd Daily Repair Manual and Bestseller Lists
- 5. Accessing Iveco 2 3 Jtd Daily Repair Manual Free and Paid eBooks
  - Iveco 2 3 Jtd Daily Repair Manual Public Domain eBooks

- Iveco 2 3 Jtd Daily Repair Manual eBook Subscription Services
- Iveco 2 3 Jtd Daily Repair Manual Budget-Friendly Options
- 6. Navigating Iveco 2 3 Jtd Daily Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Iveco 2 3 Jtd Daily Repair Manual Compatibility with Devices
  - o Iveco 2 3 Jtd Daily Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of Iveco 2 3 Jtd Daily Repair Manual
  - Highlighting and Note-Taking Iveco 2 3 Jtd Daily Repair Manual
  - Interactive Elements Iveco 2 3 Jtd Daily Repair Manual
- 8. Staying Engaged with Iveco 2 3 Jtd Daily Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - o Following Authors and Publishers Iveco 2 3 Jtd Daily Repair Manual
- 9. Balancing eBooks and Physical Books Iveco 2 3 Jtd Daily Repair Manual
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection Iveco 2 3 Jtd Daily Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Iveco 2 3 Jtd Daily Repair Manual
  - Setting Reading Goals Iveco 2 3 Jtd Daily Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iveco 2 3 Jtd Daily Repair Manual
  - Fact-Checking eBook Content of Iveco 2 3 Jtd Daily Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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