

# Rebuilding

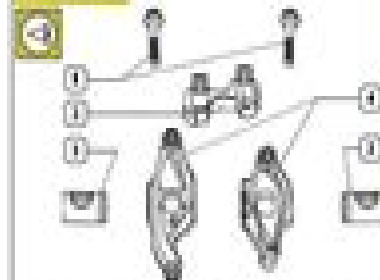
Figure 30



The central hole of the piston skirt must show no sign of wear. When the piston is in contact with the skirt, the central hole must show no sign of wear. If it does, the skirt must be replaced.

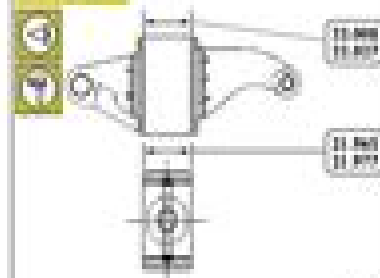
Inspect and adjust valve pistons. See the relevant section for details.

Figure 31



1. Skirt - 2. Skirt - 3. Pin - 4. Nut

Figure 32



Check that the piston and skirt are not excessively worn or damaged.

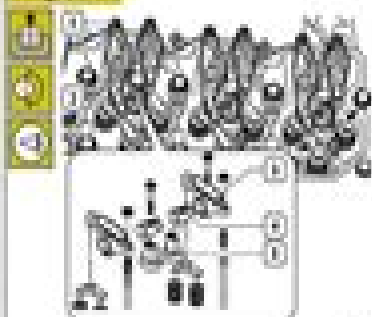
Figure 33



Rebuild pistons (2).

Rebuild pistons (2) on valves with marks (1) facing the exhaust manifold.

Figure 34



Check that the piston adjuster (bearing nut) (1) are correctly positioned when closing on the nut when fitting the piston arm assembly.

Then set the piston arm assembly consisting of the support (2), piston arm (3) and shaft (4) and secure them to the cylinder head by tightening the bearing nut (1) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(1)	1	Pin nut	30 N·m

Figure 35



Adjust the clearance between piston arm and valve through Allen wrench (2), hex wrench (3) and feeler gauge (4).

The opening clearance is:

□ 0.25 to 0.35 mm for the intake valve

□ 0.30 to 0.40 mm for the exhaust valve

Tighten the piston adjuster nut (1) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(1)	1	Pin nut	30 N·m

**NOTE** To carry out clearance adjustment of the valve - piston arm assembly more quickly, proceed as follows:

□ Rotate the piston arm (1) to the position (1) on the feeler gauge.

□ Rotate the piston arm (1) to the position (1) on the feeler gauge and adjust the valve marked with an asterisk as shown in the table below.

Cylinder no.	1	2	3	4
Intake	-	-	*	*
Exhaust	-	*	-	*

□ Rotate the piston arm (1) to the position (1) on the feeler gauge and adjust the valve marked with an asterisk as shown in the table below.

Cylinder no.	1	2	3	4
Intake	*	*	-	-
Exhaust	*	-	*	-

Re the electroinjector using support as described in the relevant section.

Re the piston cover as described in the relevant section.

## ELECTRO-INJECTION REMOVAL/RESETTING

### Removal

Remove the piston cover as described in the relevant section.

Remove the electroinjector using support as described in the relevant section.

Remove the piston arm assembly as described in the relevant section.

Remove a suitable container to collect any fuel when you leak fuel.

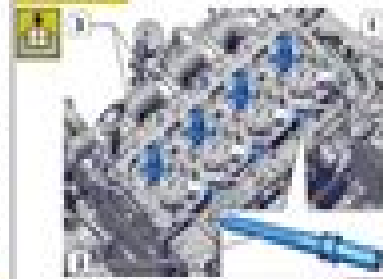
Figure 36



Uncover the plug (1, 2) and remove the high pressure fuel lines from the common rail to the electroinjector manifold.

Ref.	No.	Description
(1)	1	Pin nut
(2)	2	Pin nut

Figure 37



Uncover the nuts (1) and remove the electroinjector manifold (2).

Ref.	No.	Description
(1)	1	Pin nut
(2)	2	Pin nut

Uncover the electroinjector bearing nut (3).

Ref.	No.	Description
(1)	1	Pin nut
(2)	2	Pin nut

# Iveco Engine Service Manuals

**Rachel S Tattersall**



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