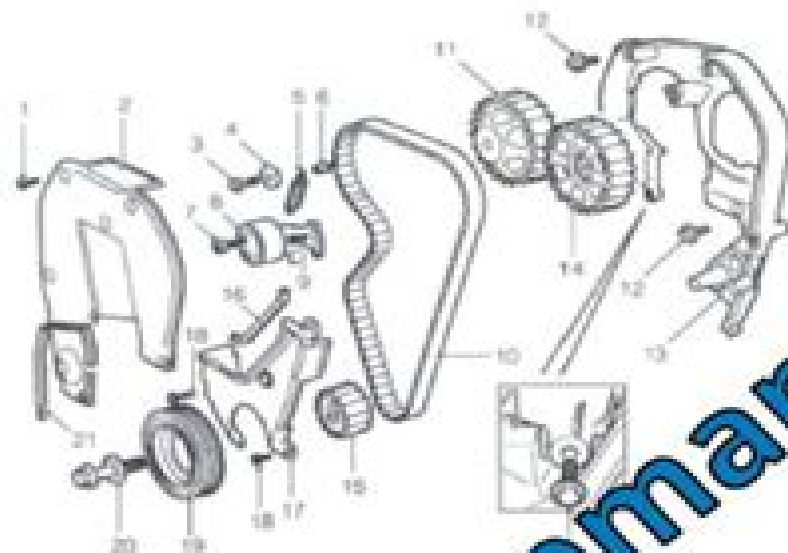


# Lotus Elise Series 1 1996-2001 Workshop Manual

## FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12M3221A

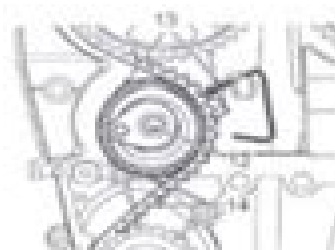
- |                                    |   |
|------------------------------------|---|
| 1. Screw - upper front cover       | 10. Tensioner pulley and bearing                |
| 2. Upper front cover - timing belt | 11. Front seal camshaft                         |
| 3. Camshaft gear bolt              | 12. Timing belt rear cover                      |
| 4. Weatherstripping                | 13. Timing belt rear cover                      |
| 5. Tensioner spring                | 14. Exhaust camshaft front timing gear          |
| 6. Pitot bolt                      | 15. Crankshaft timing gear                      |
| 7. Allen screw - tensioner pulley  | 16. Seal - lower front cover                    |
| 8. Tensioner pulley and bearing    | 17. Lower front cover                           |
| 9. Flanged nut screw - front cover | 18. Screw - lower front cover                   |
| 10. Tensioner pulley and bearing   | 19. Crankshaft pulley                           |
| 11. Front seal camshaft            | 20. Crankshaft pulley bolt and weatherstripping |
|                                    | 21. Seal - upper front cover                    |

\*These items are supplied as part of the production but are supplied as optional items. They must be removed at the completion of belt tensioning.

## ENGINE



1. Camshaft pulley bolt and weatherstripping
2. Crankshaft pulley bolt and weatherstripping
3. Timing belt rear cover
4. Exhaust camshaft front timing gear
5. Crankshaft timing gear
6. Seal - lower front cover
7. Lower front cover
8. Screw - lower front cover
9. Crankshaft pulley
10. Crankshaft pulley bolt and weatherstripping
11. Seal - upper front cover
12. Timing belt rear cover
13. Timing belt rear cover
14. Exhaust camshaft front timing gear
15. Crankshaft timing gear



1. Camshaft pulley bolt and weatherstripping
2. Crankshaft pulley bolt and weatherstripping
3. Timing belt rear cover
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5. Crankshaft timing gear
6. Seal - lower front cover
7. Lower front cover
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13. Timing belt rear cover
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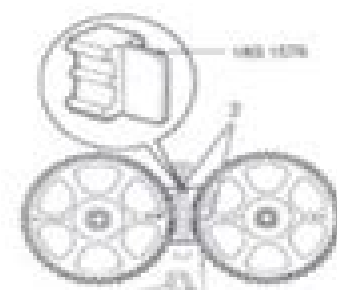


Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

Download

1. Clean timing gear, coolant pump drive gear and tensioner pulley



12M3221B

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing mark 180° 1570.



12M3221C

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 180° 1570C.

# Lotus Elise 1997 Factory Service Repair Manual

**Peipei Pang**



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