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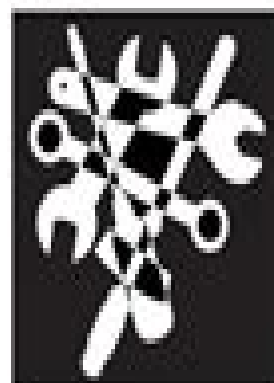
HITACHI

EX100-5

TEMPORARY

ASSEMBLY PROCEDURE MANUAL

EX100-5



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Purpose

Assembly work is the final touch that gives the machine life. The quality of a machine's assembly affects its operating performance and service life of the machine.

Because a machine's value is determined by its assembly, those who do the work are required to have sufficient know-how about assembly.

This manual basically contains assembly know-how such as methods and useful tools for assembling the EX100-5 Hydraulic Excavator. Please read this manual carefully and try to keep it for reference before you engage in assembly or while you work.

This manual is a practical compilation of the following three concepts: "the improvement of work safety", "the improvement of efficiency" and "the enhancement of product quality".

- 1. Safety** Some facts and information for safe work are provided, such as the weight of the parts, their lifting points when loaded with wire ropes and their handling procedures. Work safety is stressed with this manual.
- 2. Quality** Procedures and hints are described for correct machine assembly. They include the part numbers, tightening torque values of bolts, etc. Correct assembly is essential to provide the machine with a longer service life at maximum performance.
- 3. Efficiency** For jobs, the facilities necessary to do the work and the preparation needed for each work stage are introduced to ensure speedy and effective completion.

We hope this manual will be helpful to you in assembling the machine without a hitch.



Hitachi Ex 1900 Service Manual

Ensheng Dong



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