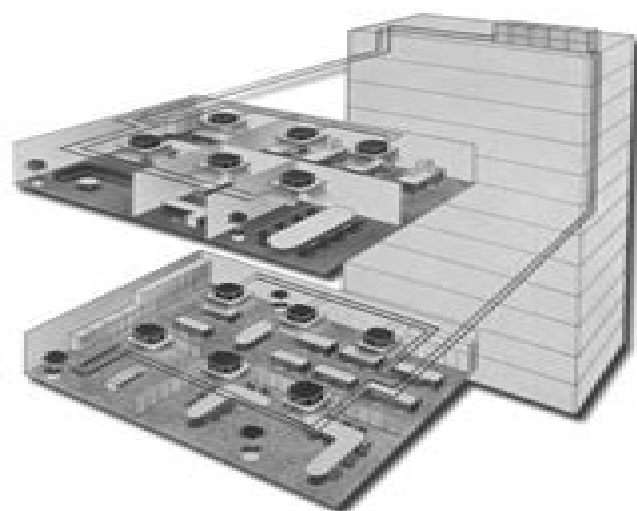


HITACHI INVERTER-DRIVEN MULTI-SPLIT SYSTEM HEAT PUMP AIR CONDITIONERS

**SET FREE FSG(1)/FS3, FS5 SERIES
AND
SET FREE FXG/FX3 SERIES**

SERVICE MANUAL



This service manual provides the technical information for the HITACHI Inverter-Driven Multi-Split System Heat Pump Air Conditioners, "SET FREE, FSG(1)/FS3, FS5 and FXG/FX3 Series".
Read this manual carefully before starting service activities.

Models

<Indoor Units>

• In-the-Ceiling Type

RPI-0.8FSG1	RPI-2.5FSG1	RPI-8FSG1
RPI-1.0FSG1	RPI-3.0FSG1	RPI-10FSG1
RPI-1.5FSG1	RPI-4.0FSG1	
RPI-2.0FSG1	RPI-5.0FSG1	

• 4-Way Cassette Type

RCI-1.0FSG2	RCI-2.5FSG2	RCI-5.0FSG2
RCI-1.5FSG2	RCI-3.0FSG2	
RCI-2.0FSG2	RCI-4.0FSG2	

• 2-Way Cassette Type

RCD-1.0FSG1	RCD-2.5FSG1	RCD-5.0FSG1
RCD-1.5FSG1	RCD-3.0FSG1	
RCD-2.0FSG1	RCD-4.0FSG1	

• Wall Type

RPK-1.0FSGM*	RPK-2.0FSGM*	
RPK-1.5FSGM*	RPK-2.3FSGM*	

• Floor Type

RPF-1.0FSG(E)	RPF-1.5FSG(E)	
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• Floor Concealed Type

RPFL-1.0FSG(E)	RPFL-1.5FSG(E)	
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• Ceiling Type

RPC-2.0FSG1	RPC-3.0FSG1	RPC-5.0FSG1
RPC-2.5FSG1	RPC-4.0FSG1	

<Outdoor Units>

• FSG(1) Series

RAS-5FSG	RAS-16FSG	RAS-24FSG1
RAS-8FSG	RAS-20FSG	RAS-30FSG1
RAS-10FSG		

• FS3, FS5 Series

RAS-5FS3	RAS-16FS3	RAS-24FS5
RAS-8FS3	RAS-20FS3	RAS-30FS5
RAS-10FS3		

• FXG Series

RAS-8FXG	RAS-10FXG	
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• FX3 Series

RAS-8FX3	RAS-10FX3	
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<System Equipment>

• Total Heat Exchangers

KPI-2521	KPI-5021	KPI-8021	KPI-10021
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