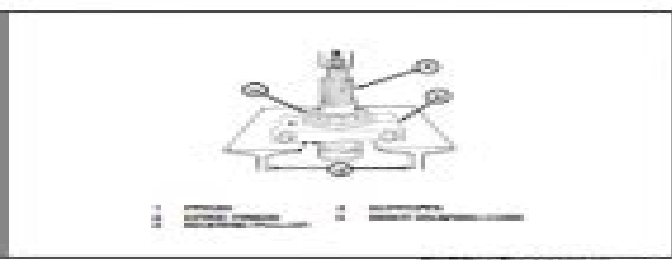


- (5) If the pinion bearings need to be replaced, remove the inner and outer bearing cups from the inside of cage. Use a press and sleeve, bearing puller or a small drift hammer. The type of tool used depends on the design of the bearing cage.

When a press is used, support the bearing cage under the flange area with metal or wood blocks.



- (6) If the pinion bearings need to be replaced, remove the inner bearing cone from the drive pinion with a press or bearing puller. The puller **MUST** fit under the inner race of the cone to remove the cone correctly without damage.

- (7) If the spigot bearing needs to be replaced, place the drive pinion in a vise. Install a soft metal cover over each vise jaw to protect the drive pinion.



- (8) Remove the snap ring, if equipped, from the end of drive pinion with snap ring pliers that expand.



- (9) Remove the spigot bearing from the drive pinion with a bearing puller. Some spigot bearings are fastened to the drive pinion with a special peening tool.

# Hino Sp 2015 Maintenance Manual

**Ltd. Overseas Operations Service  
Division Hino Motors**

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