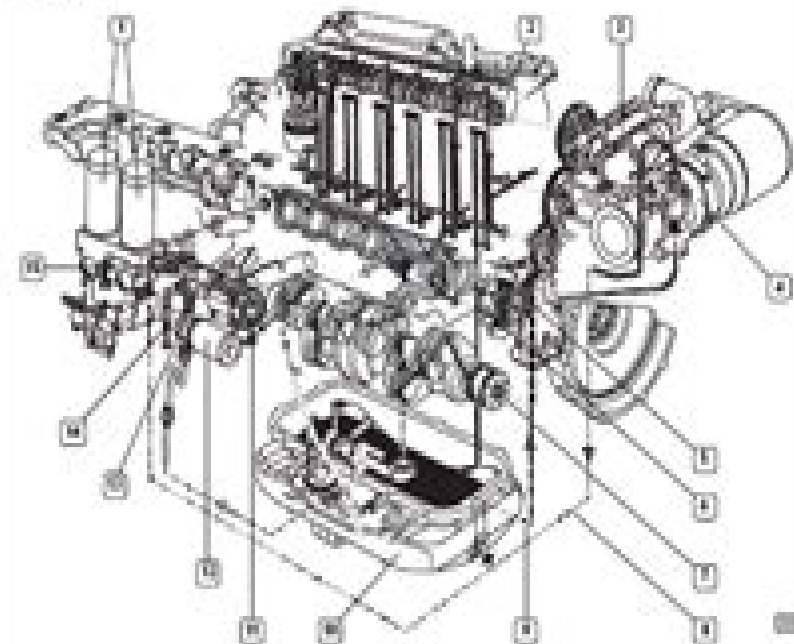


ENGINE OIL - LUBRICATION LOOP

Figure 18



Supply return oil

Delivery oil

1. Oil filter; 2. Camshaft oil cylinder head; 3. Oil vapor condenser and filter (flow to); 4. Turbocharger; 5. Oil pump safety valve; 6. Lubrication of pump; 7. Oil filter; 8. Turbocharger lubricating oil flow line; 9. Oil return flow from turbocharger; 10. Oil pump; 11. Heat exchanger with coolant; 12. Electrical pump for pre-lubrication and oil filling (on request); 13. Solenoid valve for switching between the pre-lubrication or oil filling (on request); 14. Oil filling junction; 15. One-way pre-lubrication valve.

Description and operation

The gear pump, rotated by the gears at the rear of the fly wheel, pumps the lubricating oil directly to the heat exchanger which, incorporated in the block and cooled by the coolant, reduces temperature to maintain optimal lubricating capacity. The thermostat valve that regulates oil flow is located at the rear of the heat exchanger, opening the bypass pipe if temperature falls below lubrication temperature. From the output of the heat exchanger the oil is sent to the filter assembly and from this back to the engine block to lubricate all circulation elements.

The blow-by vapor condenser, provided with filter and safety valve, is located on the upper part of the timing mechanism. The vapors, after returning to the liquid state, will flow from the vapor condenser into the pump. The engine is provided with the pre-lubrication system on request. This can inject enough oil into the engine's ducts to guarantee a totally safe start.

The operation of the electrical pre-lubrication pump (on request) is automatically controlled by the ECU electronic unit.

The system, with the aid of the flow-switching solenoid valve, also permits the oil pump to be engaged and filled.

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