#### [B] Injection Pump, Gear Case and Timing Gears







#### Injection Pump and Speed Control Plate

- Remove the socket head screws and nuts, and remove the injection pump (1).
- Remove the screws and separate the speed control plate (2). Be careful not to damage the governor spring (3).
- Disconnect the governor spring (3) and remove the speed control plate (2).

#### (When reassembling)

- Hook the governor spring (3) to the governor lever (4) first and install the speed control plate (2).
- Be sure to place the copper washers undemeath two screws (5), (Two screws (5) in the upper of the speed control plate (2),)
- Position the slot (6) on the fork lever just under the slot (7) on the crankcase
- Insert the injection pump (1) so that the control rod (9) should be pushed by the idling adjusting spring (8) at its end and the pin (10) on the rod engages with the slow (6) on the fork lever (as shown in the photo).

#### MOTE

- The sealant is applied to both sides of the soft metal gasket shim. The liquid gasket is not required for assembling.
- Addition or reduction of shim (0.05 mm, 0.0020 in.) delays or advances the injection timing by approx. 0.0087 rad (0.5 %).
- In disassembling and replacing, be sure to use the same number of new gasket shims with the same thickness.
- (1) Imjection Pump
- (2) Speed Control Plate
- (3) Governor Spring
- (4) Governor Lever
- (5) Screw and Copper Washer
- (ff) Slot (Fork Lever Side) (7) Slot (Crankcase Side)
- (8) Idling Adjusting Spring
- (9) Control Rod
- (10) Pin

9Y12102658MS00360S0

#### **Fan Drive Pulley**

- Secure the flywheel to keep it from turning.
- Remove the fan drive pulley screw.
- Draw out the fan drive pulley with a puller.

#### (When reassembling)

- Install the pulley to crankshaft, aligning the mark (1) on them.
- Apply engine oil to the fan drive pulley retaining screw. And lighten it.

Tightening torque Fan drive pulley screw	118 to 127 N m 12.0 to 13.0 kgf m 86.8 to 94.0 kbf ft
--	---

(1) Alignment Mark

9Y1210263EM80037080

# <u>Kubota Zd323 Zero Turn Mower Workshop Service</u> <u>Repair Manual</u>

**A Gutmann** 

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