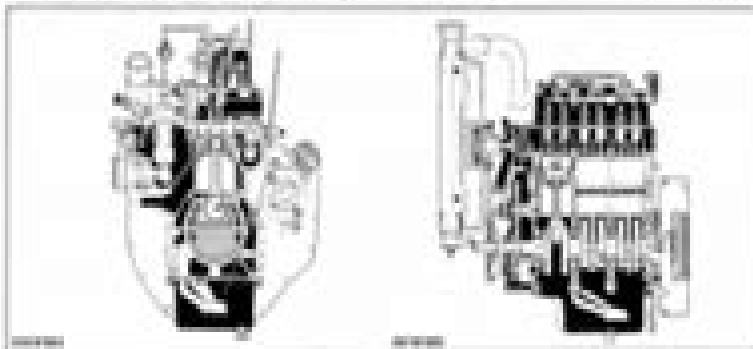


# 1 ENGINE

## (1) FEATURES

The 1000/10 is a water-cooled, four-cylinder diesel engine incorporating KUBOTA's leading-edge technology. By utilizing KUBOTA's unique spherical combustion chamber, the well-known Bosch R type

injection pump and a well-balanced design, the engine features greater power, low fuel consumption, reduced vibration and quiet operation.



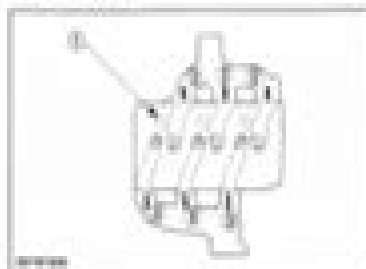
## (2) ENGINE BODY

### (1) Cylinder Block



The engine features a highly durable forged type cylinder block containing the main bearing. Furthermore, the pressurized dry type cylinder liner allows effective cooling, low vibration, higher wear resistance qualities and features each cylinder top to own chamber, evenly balanced.

## (2) Cylinder Head



(A) Intake Valve (B) Exhaust

The cross flow type intake/exhaust ports in the cylinder head have their openings at both ends of the cylinder head. Because the opening between the intake/exhaust ports is less than that of conventional type having all ports on one side, the stream in air is prevented from being forced and expanded by the exhaust gases. The cool, high density suction air has a high volumetric efficiency and raises the power of the engine. Furthermore, clearance of the cylinder head by forced exhaust air is reduced because suction ports are arranged alternately. The combustion chamber is of KUBOTA's unique spherical combustion chamber type. Fuel air is mixed more mixed effectively with fuel, promoting combustion and reducing fuel consumption.



(A) Glow Plug (B) Glow Plug

In the combustion chamber are installed flame type injection nozzle and head bearing shielded type glow plug. The glow plug starts work after the engine starts and at 175.0°C.

## (3) Crankshaft



(A) Crankshaft (B) Crankshaft Bearing (C) Main (D) Crankshaft Bearing (E) Connecting Rod (F) Crankpin (G) Crankshaft Pin (H) Main Bearing

The crankshaft pin is driven by the piston (2) and connecting rods (3) and rotates, reciprocating motion into rotary motion. It also drives the oil pump, camshaft and fuel control. The counterweights (4) are integrated into the unit to decrease bearing wear and balancing of temperature rise.

Crankshaft pin, crankpin end of oil pump drive gear are rotation hardened to prevent wear occurrence.

Crankshaft pin and are supported by the main bearings.

Crankshaft bearing (1) is located at the front end, is a steel type bearing and the three other bearings (2) (3) (4) located behind, are split type bearings.

Two bearings (1, 2) are of split type and are mounted on both sides of the main bearing (3) (4) at the flywheel side.

Crankshaft bearings and side bearings are fitted with a special alloy to increase wear resistance.

# Kubota Tractor Repair Manual F2100

**Motor (New York, N.Y.)**



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