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Displacement, cc (in.)	400 (24.5)
	400 (24.5)
Bore x stroke	40mm, 1.57 x 1.31 (in)
	40mm - 1.57 x 1.31 (in)
Spark Plug	BR7S-10
Spark Plug Gap	0.027 in. (0.0069 in)
Stroke (up/down)	41 mm (1.61 in)
Idle RPM (with battery)	1100
Crank Engagement Speed	0.004-0.005 RPM
Fuel Mix	50:1
Fuel Tank Capacity	11.4 L (3.0 gal)
Oil Tank Capacity	20.7 L (5.5 gal)

TORQUE SPECIFICATIONS

DESCRIPTION	RECOMMEND	INCH LBS	FT LBS	NEWTON METERS
Crank to Spark Plug	21700	130	9.5	10.2
Pushrod Nut	11000	62	4.5	5.0
Igniter Screw	21700	130	9.5	10.2
Ign. Screw Nut	20000	111	8.0	8.8
Spark Plug	80000-90	500	35.0	37.5
Buffer Spring	21700	130	9.5	10.2
Buffer Nut	21000	124	9.0	9.8
Case Bolt Torque	21000	124	9.0	9.8
Carburetor Range	11700	66	4.8	5.2
Crank to Spark	11000	67	5.0	5.4

Mcculloch Pm 480 Manual

Wolfgang Guggemos



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