

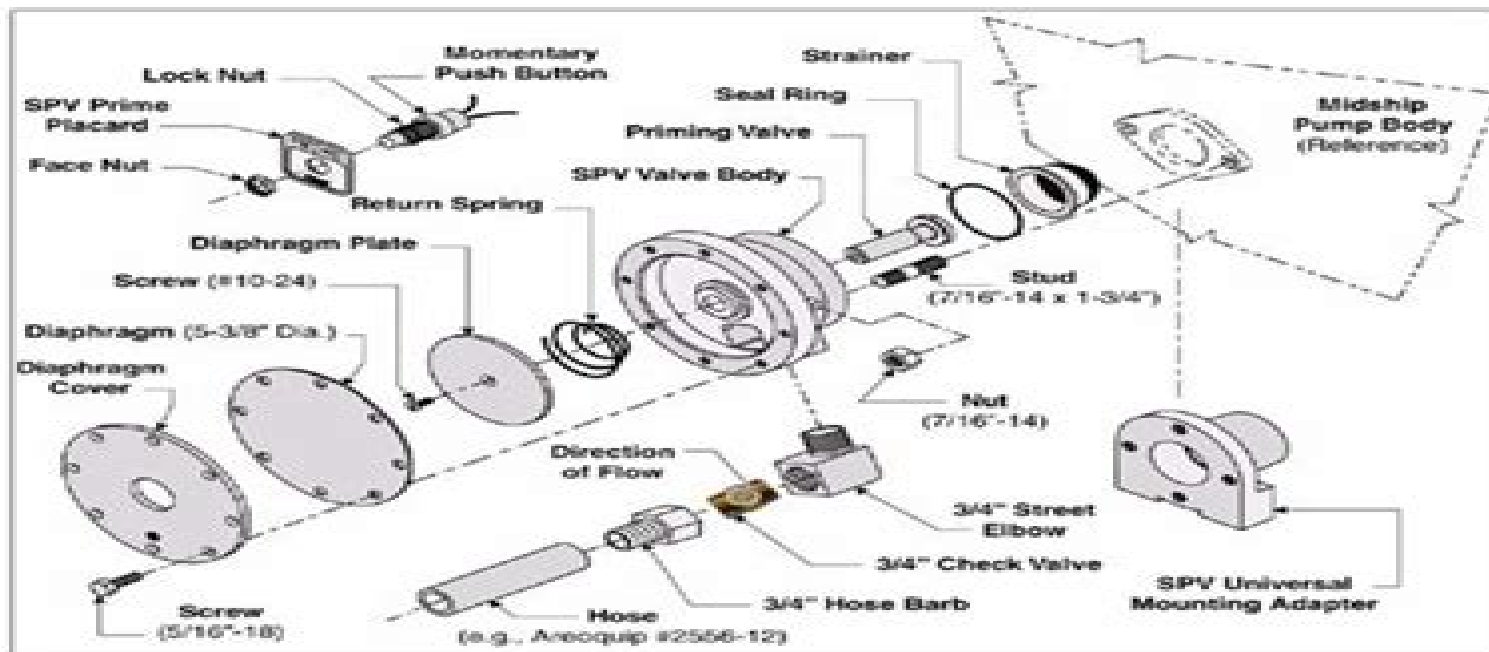


Figure 5-3: Hale SPV Parts Overview

5. Remove the 5/16"-18 screws that hold the diaphragm cover and diaphragm to the valve body.
6. Carefully pry the cover and diaphragm from the valve body being careful to not damage the diaphragm. Separate the cover and diaphragm. (See Figure 5-3: "Hale SPV Parts Overview.")
7. Support the valve on a stable work surface to prevent accidental release of spring tension.
8. While pressing in on the diaphragm plate unscrew the #10-24 screw. Once the screw is removed slowly release the spring tension and remove the diaphragm plate.
9. Remove valve spring, then remove the valve from the valve body.

Hale Hp 550 Pump Service Manual

SJ Ball



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