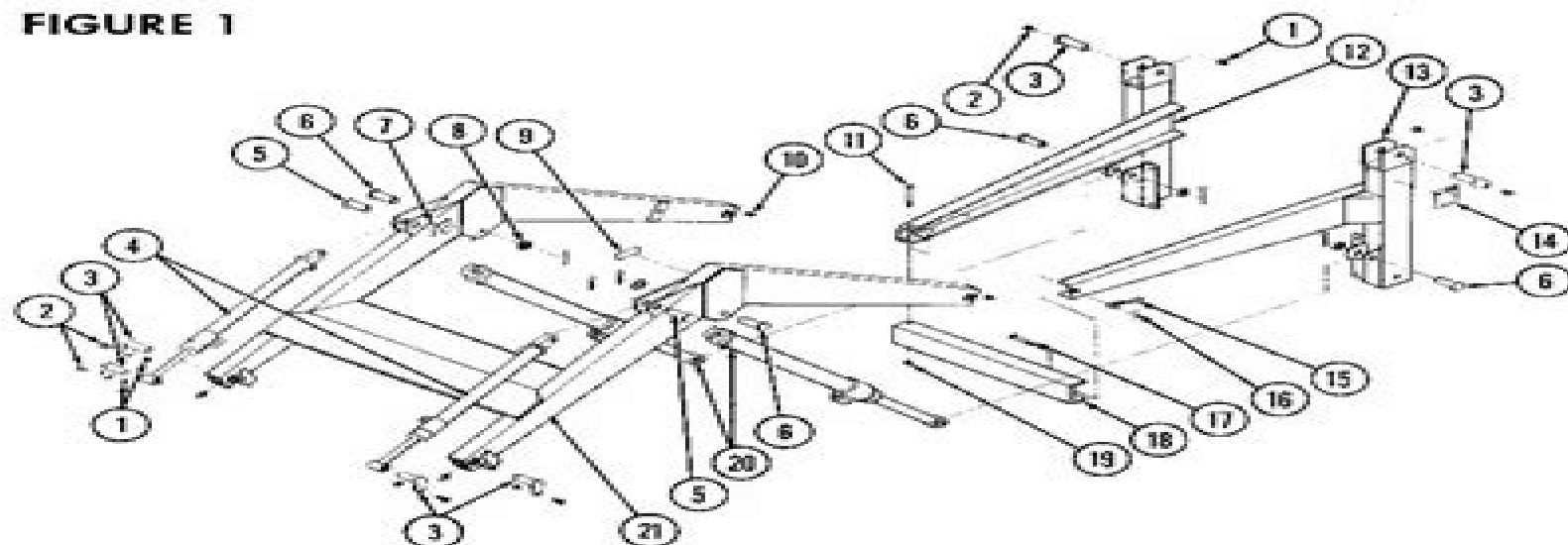


FIGURE 1



ASSEMBLY INSTRUCTIONS

References to left hand, right hand, front and rear are as viewed from the tractor seat. Pin lengths are measured from center of cotter pin hole to end of pin, or from shoulder to end of pin.

INSTALLING MOUNTINGS AND HOSES

Install mounting brackets and hoses on the tractor according to instructions packed with mounting kits.

INSTALLING SIDE FRAMES

Using a hoist locate the side frames (12, 13 fig. 1)

over the mounting brackets. Using hardware from mounting kit secure side frame as specified in instructions packed with mounting kit.

INSTALLING BUCKET ATTACHMENT

Attach bucket (5 or 7 fig. 3) to boom (21 fig. 1) and bucket cylinders (4 fig. 1) with 1" x 3-3/8 pins (3 fig. 1). Push lock tabs flush against bucket ears, align the holes and secure with 3/8 x 1" serrated machine screws (2 fig. 1) and lock nuts (1 fig. 1).

PARTS LIST Figure 1 — Loader Main Assembly.

Item	Part No.	Description	Qty.
1	G9413534	NUT, Lock 3/8-16	6
2	G9431552	SCREW, Serrated Machine, 3/8-16 x 1"	6
3	7702	PIN, 1" x 3-3/8	6
4	4361	CYLINDER, Bucket	2
5	13909	PIN, 1" x 2-1/8	2
6	13812	PIN, 1" x 2-7/8	4
7	G103420	PIN, Cotter, 1/4 x 1-1/2	6
8	6120-4	BUSHING, Washer	4
9	15467	DECAL, Serial Number	1
10	6075-4	FITTING, Grease, 1/4-28	4

Item	Part No.	Description	Qty.
11	G189314	SCREW, Cap 1/2-13 x 4-3/4	1
12	7743	SIDE FRAME, Right	1
13	7735	SIDE FRAME, Left	1
14	7794	DECAL, Caution	1
15	4262-1	NUT, Handle, 7/16-14	1
16	G103385	PIN, Cotter, 1/8 x 1"	1
17	7825	BOLT, 7/16-14 x 3-1/4	1
18	7722	BUMPER	1
19	G9414074	NUT, Lock 1/2-13	1
20	7713	CYLINDER, Lift	2
21	7746	BOOM	1

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1. Understanding the eBook Kubota B Series Parts Assembly Manuals 14000 Pages
 - The Rise of Digital Reading Kubota B Series Parts Assembly Manuals 14000 Pages
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota B Series Parts Assembly Manuals 14000 Pages
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota B Series Parts Assembly Manuals 14000 Pages
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota B Series Parts Assembly Manuals 14000 Pages
 - Personalized Recommendations
 - Kubota B Series Parts Assembly Manuals 14000 Pages User Reviews and Ratings
 - Kubota B Series Parts Assembly Manuals 14000 Pages and Bestseller Lists
5. Accessing Kubota B Series Parts Assembly Manuals 14000 Pages Free and Paid eBooks
 - Kubota B Series Parts Assembly Manuals 14000 Pages Public Domain eBooks
 - Kubota B Series Parts Assembly Manuals 14000 Pages eBook Subscription Services
 - Kubota B Series Parts Assembly Manuals 14000 Pages Budget-Friendly Options
6. Navigating Kubota B Series Parts Assembly Manuals 14000 Pages eBook Formats

- ePub, PDF, MOBI, and More
- Kubota B Series Parts Assembly Manuals 14000 Pages Compatibility with Devices
- Kubota B Series Parts Assembly Manuals 14000 Pages Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota B Series Parts Assembly Manuals 14000 Pages
 - Highlighting and Note-Taking Kubota B Series Parts Assembly Manuals 14000 Pages
 - Interactive Elements Kubota B Series Parts Assembly Manuals 14000 Pages
- 8. Staying Engaged with Kubota B Series Parts Assembly Manuals 14000 Pages
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota B Series Parts Assembly Manuals 14000 Pages
- 9. Balancing eBooks and Physical Books Kubota B Series Parts Assembly Manuals 14000 Pages
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota B Series Parts Assembly Manuals 14000 Pages
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota B Series Parts Assembly Manuals 14000 Pages
 - Setting Reading Goals Kubota B Series Parts Assembly Manuals 14000 Pages
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota B Series Parts Assembly Manuals 14000 Pages
 - Fact-Checking eBook Content of Kubota B Series Parts Assembly Manuals 14000 Pages
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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