



Rocker Arm and Push Rod

1. Remove the rocker arm bracket screw. [BX1860, BX2360]
Remove the rocker arm bracket nut. [BX2660]
2. Detach the rocker arm assembly (1).
3. Remove the push rods (2).

(When reassembling)

- When refitting the push rods (2) into the tappets (3), make sure the push rod locates correctly into the tappet seat.

■ IMPORTANT

- After installing the rocker arm, be sure to adjust the valve clearance.

[BX1860, BX2360]

Tightening torque	Rocker arm bracket screw	9.81 to 11.2 N·m 1.00 to 1.15 kgf·m 7.24 to 8.31 lbf·ft
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[BX2660]

Tightening torque	Rocker arm bracket nut	22 to 26 N·m 2.2 to 2.7 kgf·m 16 to 19 lbf·ft
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(1) Rocker Arm Assembly

(2) Push Rod

(3) Tappet

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Cylinder Head and Cylinder Head Gasket

1. Loosen the pipe clamps (1), and remove the water return pipe (2).
2. Remove the cylinder head screw in the order of (n) to (a) and remove the cylinder head.
3. Remove the cylinder head gasket.

(When reassembling)

- Replace the cylinder head gasket with new one.
- When mounting the gasket, set it to the pin pipe holes. Take care not to mount it reversely.
- The cylinder head should be free of scratches and dust.
- Install the cylinder head, using care not to damage the gasket.
- After applying engine oil to the thread of screws, tighten them in several steps and specified sequence (a) to (n).

■ NOTE

- Do not use O-ring on the pin pipe.
- It is not necessary to retighten the cylinder head screw and to readjust valve clearance after engine warmed up.

[BX1860, BX2360]

Tightening torque	Cylinder head screw	37.5 to 42.2 N·m 3.8 to 4.3 kgf·m 28 to 31 lbf·ft
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[BX2660]

Tightening torque	Cylinder head screw	64 to 68 N·m 6.5 to 7.0 kgf·m 47 to 50 lbf·ft
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(1) Clamp

(2) Return Pipe

(3) Pin Pipe

n to a : To Loosen

a to n : To Tighten

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Kubota La243 Manual

Mark Steyvers



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Table of Contents Kubota La243 Manual

1. Understanding the eBook Kubota La243 Manual
 - The Rise of Digital Reading Kubota La243 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota La243 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota La243 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota La243 Manual
 - Personalized Recommendations
 - Kubota La243 Manual User Reviews and Ratings
 - Kubota La243 Manual and Bestseller Lists
5. Accessing Kubota La243 Manual Free and Paid eBooks
 - Kubota La243 Manual Public Domain eBooks
 - Kubota La243 Manual eBook Subscription Services
 - Kubota La243 Manual Budget-Friendly Options
6. Navigating Kubota La243 Manual eBook Formats

- ePub, PDF, MOBI, and More
- Kubota La243 Manual Compatibility with Devices
- Kubota La243 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota La243 Manual
 - Highlighting and Note-Taking Kubota La243 Manual
 - Interactive Elements Kubota La243 Manual
- 8. Staying Engaged with Kubota La243 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota La243 Manual
- 9. Balancing eBooks and Physical Books Kubota La243 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota La243 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota La243 Manual
 - Setting Reading Goals Kubota La243 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota La243 Manual
 - Fact-Checking eBook Content of Kubota La243 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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