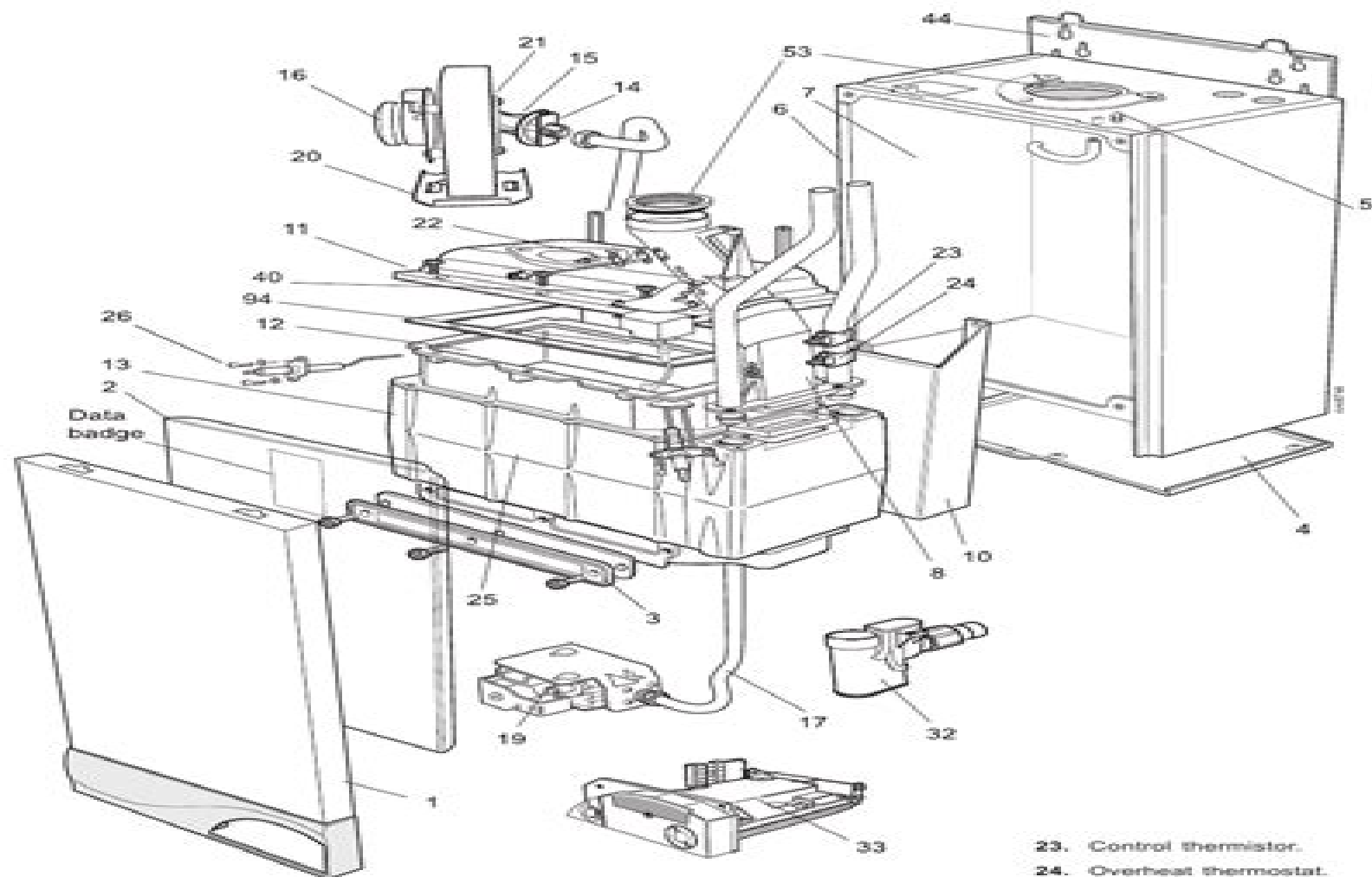


# INSTALLATION

## 10 BOILER ASSEMBLY - Exploded view



### LEGEND

- |                         |                                    |                             |                                |
|-------------------------|------------------------------------|-----------------------------|--------------------------------|
| 1. Front casing panel.  | 8. Flue manifold.                  | 15. Venturi assy.           | 23. Control thermistor.        |
| 2. Sealing panel        | 10. Interpanel.                    | 16. Fan assy.               | 24. Overheat thermostat.       |
| 3. Sump cover plate.    | 11. Burner assy.                   | 17. Gas pipe assy.          | 25. Ignition electrode.        |
| 4. Bottom casing panel. | 12. Combustion chamber insulation. | 19. Gas control valve assy. | 26. Flame detection electrode. |
| 5. Flue sensing nipple. | 13. Heat exchanger                 | 20. Fan bracket assy.       | 32. 'S' trap                   |
| 6. Return pipe.         | 14. Injector & housing             | 21. Orifice plate.          | 33. Control assy.              |
| 7. Flow pipe.           |                                    | 22. Flue thermistor.        | 40. Spark generator            |
|                         |                                    |                             | 44. Wall mounting plate.       |
|                         |                                    |                             | 53. Turret gasket kit.         |
|                         |                                    |                             | 94. Ignition lead              |

# Ideal Classic He18 Manual

**Emilie Sanchez**



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