

## LUBRICATION AND BLEEDING

### Series B-414-424-444-2424-2444-354-364-384

14. The hydraulic lift housing serves as the fluid reservoir for both the power steering system and the hydraulic lift system. Capacity of the reservoir is 3.0 gallons. Recommended fluid is IH "Ily-Tran" fluid.

To bleed the power steering system on B-414, 354, 364 and 384 tractors, fill reservoir to bottom of filler hole, start engine and cycle the steering system from lock to lock position until all air is bled from system. Recheck fluid level in reservoir and add fluid as required.

On Models 424, 444, 2424 and 2444, fill reservoir to proper level and then, start engine and run at low idle speed. Rotate steering wheel (hand pump) as rapidly as possible in order to activate the control valve and continue to rotate the steering wheel until the front wheels reach the stop in the direction in which the steering wheel is being turned. Now quickly reverse the direction of steering wheel and follow same procedure until front wheels reach stop in opposite direction. Continue to turn front wheels from lock to lock until steering wheel has no wheel spin (free wheeling) and has a solid feel with no skips or sponginess. Check and add fluid to reservoir, if necessary.

## TROUBLESHOOTING

### Series B-414-354-364-384

15. Some of the troubles that may arise in the operation of the power steering system and their possible causes are given as follows:

1. Loss of Power Assist.
  - a. Fluid level low.
  - b. Connections loose or damaged.
  - c. Relief valve sticking.
  - d. Power cylinder internal parts worn.
  - e. Control valve sticking.
  - f. Low pump output.
2. Binding.
  - a. Power cylinder internal parts worn.
  - b. Ball pin binding.
  - c. Control valve sticking.
  - d. Worn ball pin cups.
  - e. Loose locating sleeve.
3. Heavy Steering.
  - a. Relief valve sticking.
  - b. Power cylinder internal parts worn.
  - c. Control valve sticking.
  - d. Worn ball pin cups.
  - e. Loose locating sleeve.
  - f. Low pump output.
4. Noisy Operation.
  - a. Fluid level low.

- b. Relief valve sticking.
  - c. Control valve sticking.
5. Steering Chatter.
  - a. Worn piston rod ball cups.
  - b. Loose reaction bracket.

### Series 424-444-2424-2444

16. The following list shows some of

the troubles, and their possible causes, which may occur in the operation of the Hydrostatic steering system.

1. No Power Steering or Steers Slowly.
  - a. Excessive load on front wheels and/or air pressure low in front tires.

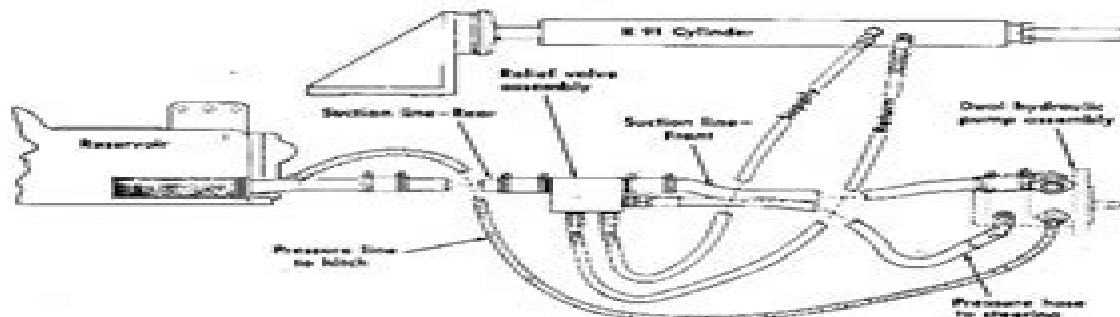


Fig. 12—View showing general arrangement of power steering components used on all Series 354, 364, 384 and Series B-414 S/N 21196 and later. On tractors equipped with R52 cylinder, supply and return hoses are connected to cylinder in reverse of connections shown.

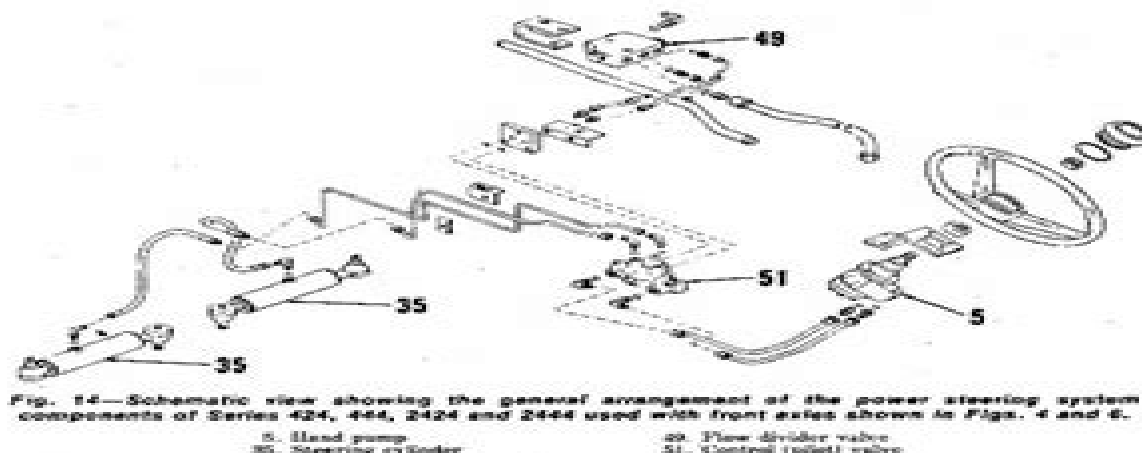


Fig. 14—Schematic view showing the general arrangement of the power steering system components of Series 424, 444, 2424 and 2444 used with front axles shown in Figs. 4 and 6.

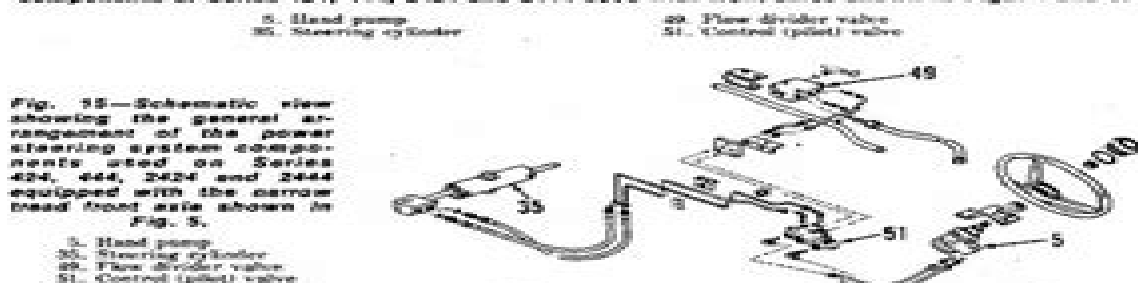


Fig. 15—Schematic view showing the general arrangement of the power steering system components used on Series 424, 444, 2424 and 2444 equipped with the narrow tread front axle shown in Fig. 5.

35. Hand pump  
35. Steering cylinder  
49. Flow divider valve  
51. Control (pilot) valve

# Ih Repair Manual

**J Dewey**



## Ih Repair Manual:

**Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Truck, Fire Fighting, 4x4, Model 1350 PKP/200 AFFF, NSN 4210-00-484-5729** ,1992

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