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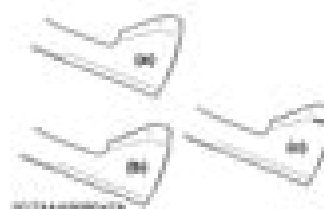
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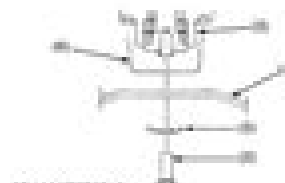
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Checking and Replacing Mount Blade

**CAUTION**

- Be sure to stop the engine and remove the key.
- Blades may be sharp. When you handle blades, wear heavy gloves or wrap end of blade with a rag.

Checking Blade

- The blade cutting edges should be kept sharp at all times. Sharpen the cutting edges, if they resemble blade (b). Replace the blades if they appear similar to blade (c).

Replacing Blade

- Remove the mower deck from the machine and turn it over to expose the blades (4).
- Wedge a block of wood (1) between the blade (4) and mower housing as illustrated.
- The blade bolt (2) has right hand threads, turn counterclockwise to loosen. The blade bolt (2) has left hand threads, turn clockwise to loosen.

NOTE

- Use the proper size box or socket wrench to tighten or loosen the blade mounting bolt.
- To sharpen the blades yourself, clamp the blade securely in a vise. Use a large mill file and file along the original bevel until sharp.
- To check the blade for balance, place a small rod through the centre hole. If the blade is not balanced, file the heavy side of the blade until balance is achieved.
- To attach blades (4), be sure to install the spring plate (3) between the blade (4) and bolt (2) head.

Tightening torque	Blade mounting bolt	80 (9 to 11) ft-lbs 8.85 to 11.55 N-m 65.2 to 85.7 ft-lbs
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- | | |
|------------------|------------------|
| (1) Block | (3) New Blade |
| (2) Blade Bolt | (4) Sharp Blade |
| (3) Spring Plate | (5) Coated Blade |
| (4) Blade | |
| (5) Spring Plate | A : Loosen |
| (6) Cover | |

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Kubota Gr2100ec Tractor Workshop Service Repair Manual

Daniel F McAuley



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