

# STEERING PUMP Servicing (Barnes Pump)

78-08-09

## Disassembly

1. Remove pump, operation 78-07-08
2. Remove reservoir filler plug and drain pump of oil
3. Remove reservoir retaining bolts and reservoir canister
4. Remove filler and spring
5. Remove cotter pin at end of drive shaft
6. Unscrew nut
7. Remove pump drive gear and key
8. Remove spacer
9. Remove snap ring
10. Remove pump gear body retaining bolts
11. Remove pump inlet cover
12. Remove pump inlet cover gasket
13. Remove pump gear body from main pump body
14. Remove two location dowels
15. Remove two pump gears from gear body
16. Remove two snap rings from the idler gear shaft
17. Slide gear off idler shaft
18. Keep gear retaining pin
19. Loosen lock nut
20. Unscrew valve adjusting screw
21. Remove two springs
22. Carefully remove valve poppet
23. Using a suitable mandril, press out needle roller bearings from gear body.

24. Remove key from pump input shaft
25. Press out input shaft and bearing from main pump body
26. Press bearing off input shaft
27. Using suitable bearing remover, remove two needle roller bearings in main pump body
28. Using suitable mandril, carefully press out oil seal
29. Remove main pump body to timing case gasket
30. Remove reservoir canister sealing 'O' ring
31. Remove clear plastic gasket between pump gear body and main pump body

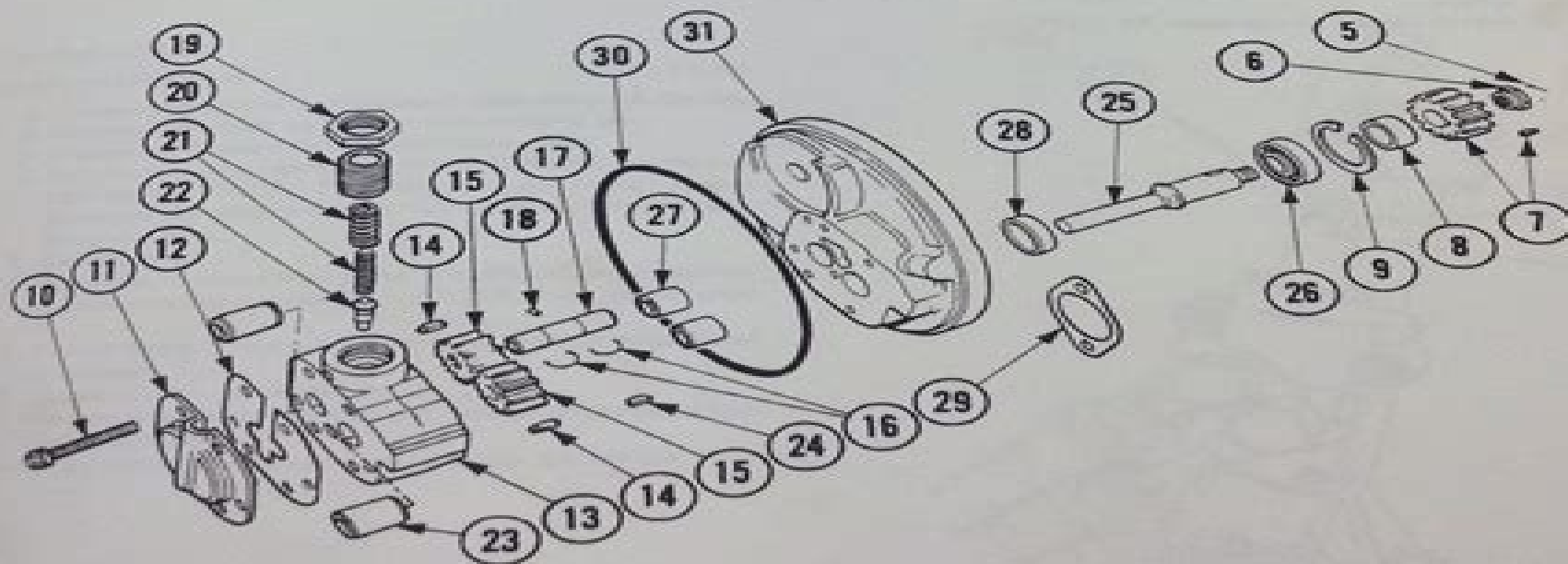
**NOTE:** A new gasket is used during reassembly according to gear end float measurements.

Use gasket 1059529M1-00075" (0.019 mm)  
1058530M1-001" (0.025 mm)

Max	00155	(0.039 mm)	
	to	0	end float
	00085	(0.021 mm)	

## 32. Examination

Examine all parts for wear, scoring or damage and replace all defective components. Always install new 'O' rings, gaskets, oil seals, cotter pins, and keys



# Massey Ferguson 231 Shop Manual

**Peipei Pang**



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## **Table of Contents Massey Ferguson 231 Shop Manual**

1. Understanding the eBook Massey Ferguson 231 Shop Manual
  - The Rise of Digital Reading Massey Ferguson 231 Shop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Massey Ferguson 231 Shop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Massey Ferguson 231 Shop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Massey Ferguson 231 Shop Manual
  - Personalized Recommendations
  - Massey Ferguson 231 Shop Manual User Reviews and Ratings
  - Massey Ferguson 231 Shop Manual and Bestseller Lists
5. Accessing Massey Ferguson 231 Shop Manual Free and Paid eBooks
  - Massey Ferguson 231 Shop Manual Public Domain eBooks
  - Massey Ferguson 231 Shop Manual eBook Subscription Services
  - Massey Ferguson 231 Shop Manual Budget-Friendly Options
6. Navigating Massey Ferguson 231 Shop Manual eBook Formats

- ePub, PDF, MOBI, and More
  - Massey Ferguson 231 Shop Manual Compatibility with Devices
  - Massey Ferguson 231 Shop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Massey Ferguson 231 Shop Manual
    - Highlighting and Note-Taking Massey Ferguson 231 Shop Manual
    - Interactive Elements Massey Ferguson 231 Shop Manual
  8. Staying Engaged with Massey Ferguson 231 Shop Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Massey Ferguson 231 Shop Manual
  9. Balancing eBooks and Physical Books Massey Ferguson 231 Shop Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Massey Ferguson 231 Shop Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Massey Ferguson 231 Shop Manual
    - Setting Reading Goals Massey Ferguson 231 Shop Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Massey Ferguson 231 Shop Manual
    - Fact-Checking eBook Content of Massey Ferguson 231 Shop Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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