

STEERING PUMP Servicing (Barnes Pump)

78-08-09

Disassembly

- 1 Remove pump, operation 78-07-08
- 2 Remove reservoir filter plug and drain pump of oil
- 3 Remove reservoir retaining bolts and reservoir canister
- 4 Remove filter and spring
- 5 Remove cotter pin at end of drive shaft
- 6 Unscrew nut
- 7 Remove pump drive gear and key
- 8 Remove spacer
- 9 Remove snap ring
- 10 Remove pump gear body retaining bolts
- 11 Remove pump inlet cover
- 12 Remove pump inlet cover gasket
- 13 Remove pump gear body from main pump body
- 14 Remove two location dowels
- 15 Remove two pump gears from gear body
- 16 Remove two snap rings from the idler gear shaft
- 17 Slide gear off idler shaft
- 18 Keep gear retaining pin
- 19 Loosen lock out
- 20 Unscrew valve adjusting screw
- 21 Remove two springs
- 22 Carefully remove valve poppet
- 23 Using a suitable mandril, press out needle roller bearings from gear body.

- 24 Remove key from pump input shaft
- 25 Press out input shaft and bearing from main pump body
- 26 Press bearing off input shaft
- 27 Using suitable bearing remover, remove two needle roller bearings in main pump body
- 28 Using suitable mandril, carefully press out oil seal
- 29 Remove main pump body to timing case gasket
- 30 Remove reservoir canister sealing 'O' ring
- 31 Remove clear plastic gasket between pump gear body and main pump body

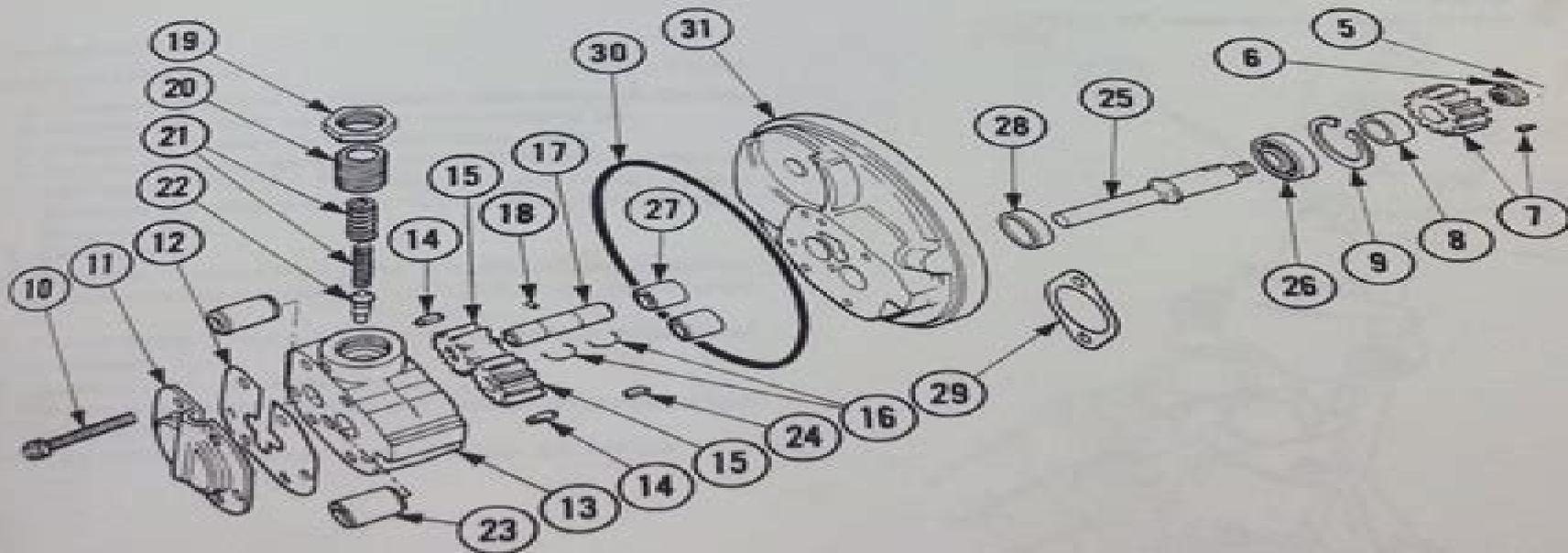
NOTE: A new gasket is used during reassembly according to gear end float measurements.

Use gasket 1059529M1-00075" (0.19 mm)
1059530M1-001" (0.25 mm)

Max	00155	(0.39 mm)	
	to		end float
	00085	(0.21 mm)	

32. Examination

Examine all parts for wear, scoring or damage and replace all defective components. Always install new 'O' rings, gaskets, oil seals, cotter pins, and keys



Massey Ferguson 231 Shop Manual

Peipei Pang



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