

Fig. 3 Main Gear Housing
1. Breather 2. Filter plug opening
3. Drain plug

Annually, or every 50,000 bales, drain the oil when warm by removing the plug at the bottom of the housing and refill with $1\frac{1}{2}$ pints of SAE #90 oil.

Knottter Lubrication—10,000 Bales or Annual

The prefabricated knottter assemblies incorporate sealed needle bearings, sealed ball bearings, oil impregnated bronze bushings and oil impregnated chevron type nylon bushings.

Under the average operating conditions, annual, or 10,000 bale lubrication is sufficient. However, in areas where abrasive dust collects on the knottter

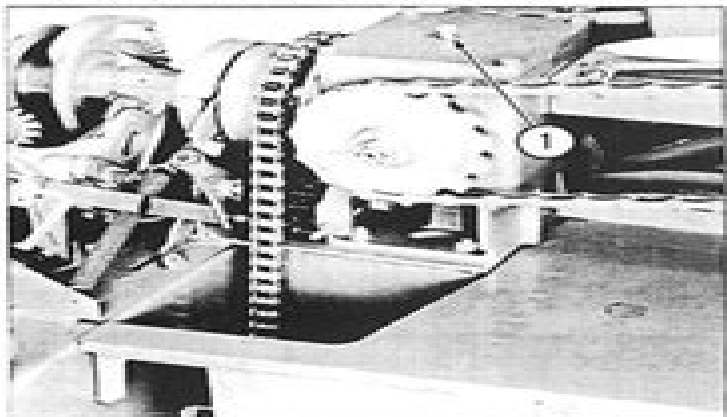


Fig. 4 Packer Drive Housing
1. Breather

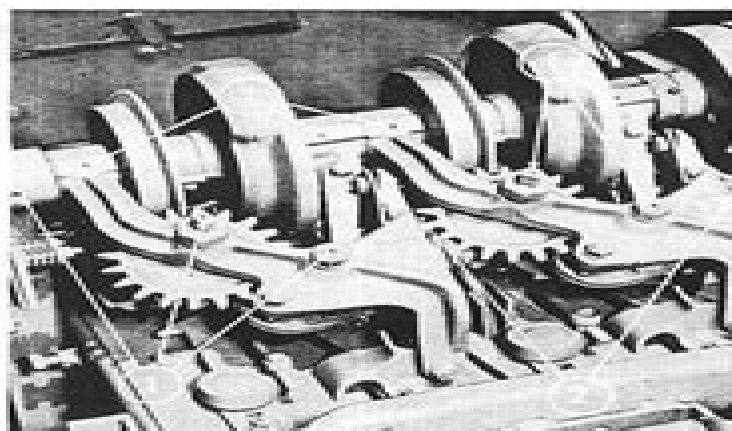


Fig. 5 Knottter Lubrication
1. $\frac{1}{4}$ " Allen Head Plugs 2. $\frac{1}{4}$ " Pipe Plugs

assemblies more frequent lubrication may be required.

To lubricate the knottters, remove the Allen head plugs from the twine actuating gear studs, and the bushing on the knottter drive shaft. Install nine, straight $\frac{1}{4}$ inch grease fittings, see Fig. 5. Remove the $\frac{1}{4}$ inch pipe plug from the right side of each knottter and install 90 degree, $\frac{1}{4}$ inch pipe thread, grease fittings. One shot of a good grade gun grease per fitting is sufficient each time the knottters are greased.

Roller Chains—Annual

Annually, before storage, remove all roller chains and connector links. Clean in a suitable solvent, immerse in engine oil for 3 to 4 hours, allow to drain, wipe off excess oil and reinstall. The following sections should be referred to during reinstallation. "Packer Crank Timing", page 13. "Chains", page 11 and "Packer Finger Plunger Timing", page 14.

NOTE: While the chains are immersed in oil, the opportunity should be taken to lubricate the needle bearings (see below).

Needle Bearings—Annual

Annually, when lubricating the roller chains, the following needle bearings must be removed, cleaned in a suitable solvent, repacked with a short fiber grease and reinstalled:

- A. The needle bearings in each of the four roller chain idler tightener sprockets.
- B. The two needle bearings in the rear double sprocket driving the packer and knottter.
- C. The two needle bearings in the front triple drive sprocket assembly.

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