

# **Kuka Robot Welding Operation Manual**

**WJ Hussar** 



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web may 22 2019 figure 1 ddec iii system series 50 diesel figure 2 ddec iii system series 50 natural gas any faults that occur are stored as codes in the ecm s memory these codes can be accessed in any of three ways a ddr can be used to read the codes see figure the ddr and printer

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web appendix a codes the codelisted may not be used in all applications a default value in the normal operating range is used by the ecu to provide for engine operation if a sensor failure is present ddc code j1939 j1587 flashed spn pid sid fmi description 240 2 fram checksum incorrect 240 13 tpu checksum incorrect

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