

Fig. 1 — Steering Pump

- |                                 |                        |
|---------------------------------|------------------------|
| 1. Snap Ring                    | 10. "O"-Ring           |
| 2. Drive Gear                   | 11. Thrust Plate       |
| 3. Seal                         | 12. "O"-Ring           |
| 4. Tie Bolts (with Lockwashers) | 13. Plug with "O"-Ring |
| 5. "V" Seal                     | 14. "O"-Ring           |
| 6. Gasket                       | 15. Plug-Lip Fittings  |
| 7. Shield                       | 16. Plug with "O"-Ring |
| 8. Wear Plate                   | 17. Seal               |
| 9. Key                          | 18. Lockwasher         |
|                                 | 19. Cover Bolt         |

### Servicing Pump — Fig. 1

#### DISASSEMBLY

1. Remove snap ring and remove drive gear and key from pump shaft, noting direction of gear.
2. Record alignment notches on reservoir and rear body to aid in reassembly and remove reservoir.
3. Carefully unscrew inlet screen and remove, then remove relief valve cartridge.
4. Scribe a mark across all three pump bodies to aid in reassembly and remove tie bolts.
5. Tap pump drive shaft to separate rear body from other sections. Thrust plate, No. 11, may fall out, if not remove it.
6. Use a plastic mallet for similar tool to tap end of gear shafts — to start separating from body from center body. After the two bodies start separating, remove gear and shafts.

**NOTE:** Use care to prevent damage to machined surface of pump.

7. Continue separation of front and center bodies. Wear plate, No. 8, may fall out when separation is made, if not remove it.



Fig. 2 — Location of Shield and Plate in Front Body

8. Remove shield, gasket and "V" seal from front body. Also remove shaft oil seal.

9. Inspect all parts for wear or damage and replace as required. Replace all seals, gaskets, thrust plate, wear plate and "O"-rings.

#### REASSEMBLY

#### SERVICE INFORMATION

If scribe marks were not made across pump bodies before disassembly the following information will aid in reassembly.

Position front body of pump on tractor and determine top portion of pump. Top of pump will be pressure side.

Small hole in gasket, shield and wear plate must always be installed at top (pressure port) of pump.

Center body must be installed with notch in flat surface over hole in seal (pressure port) and flat surface toward front body.

Thrust plate must be installed with outside portion and small holes at bottom (inlet port) of pump.

Wear plate and thrust plate must be installed with inside side toward gears.

1. Install drive shaft oil seal into front body with top of seal facing inward.

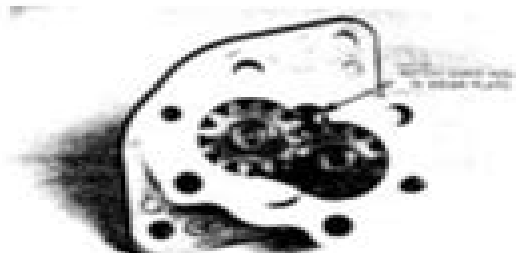


Fig. 3 — Gears and Shafts Installed

# Massey Ferguson 31 Manual

**B Lingard**



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