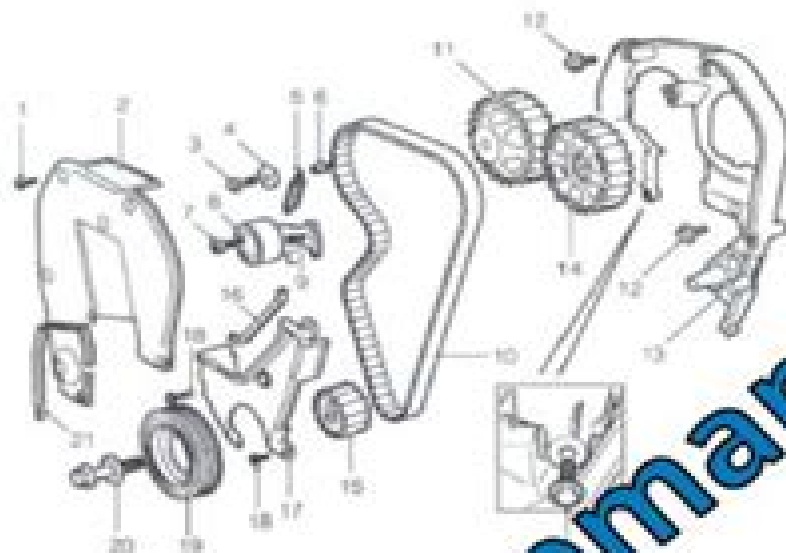


Lotus Elise Series 1 1996-2001 Workshop Manual

FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12N3521A

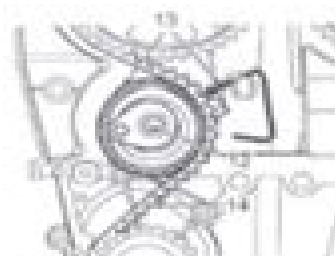
- | | |
|------------------------------------|---|
| 1. Screw - upper front cover | 10. Tensioner pulley and bearing |
| 2. Upper front cover - timing belt | 11. Front seal camshaft |
| 3. Camshaft gear bolt | 12. Timing belt rear cover |
| 4. Weatherstripping | 13. Timing belt rear cover |
| 5. Tensioner spring | 14. Exhaust camshaft front timing gear |
| 6. Pitot bolt | 15. Crankshaft timing gear |
| 7. Allen screw - tensioner pulley | 16. Seal - lower front cover |
| 8. Tensioner pulley and bearing | 17. Lower front cover |
| 9. Flanged nut screw - front cover | 18. Screw - lower front cover |
| 10. Camshaft timing bolt | 19. Crankshaft pulley |
| 11. Front seal camshaft | 20. Crankshaft pulley bolt and weatherstripping |
| | 21. Seal - upper front cover |

*These items are supplied as a construction but are supplied as a timing belt. They must be removed at the completion of belt tensioning.

ENGINE



1. Camshaft pulley bolt and weatherstripping
2. Crankshaft pulley
3. Bolt securing timing belt cover
4. Remove timing belt cover together with seal.



- Remove and discard timing belt tensioner bolt.
- Overhaul valve wire from its fitted position until at the same time removing the timing belt tensioner.
- Ease timing belt from gears using the fingers only.
- Discard timing belt.

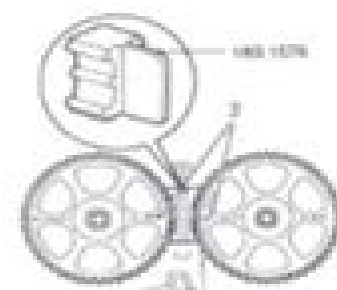


Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

Download are have been contamination, they must be washed in a solvent before fitting. Because of the porous construction of casted material, oil impregnated in the gears will seep and contaminate the belt.

1. Clean timing gears, coolant pump drive gear and tensioner pulley.



12N3521B

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 12N3521B.



12N3521C

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 12N3521C.

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RS Peters



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