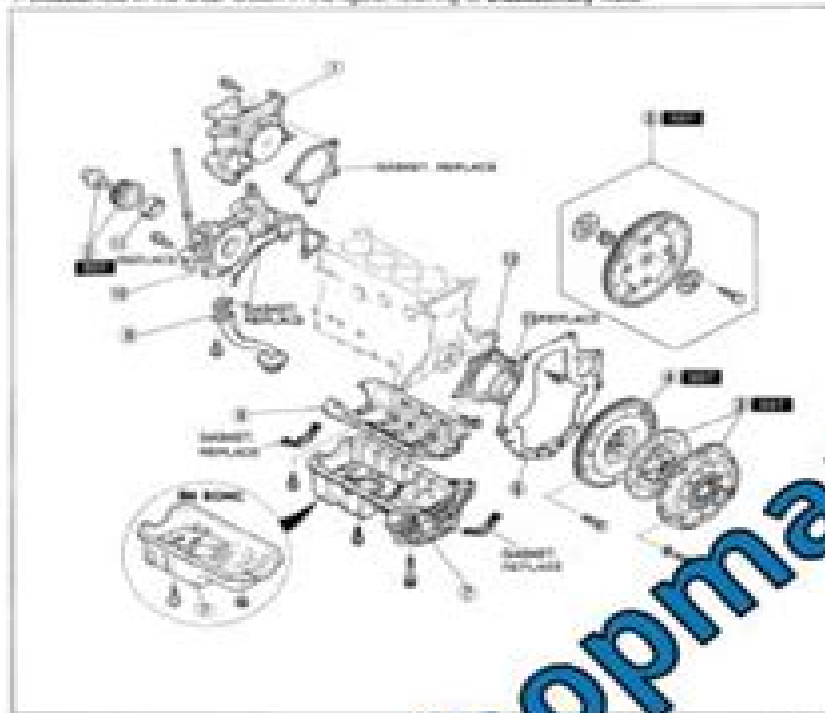


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CYLINDER BLOCK (EXTERNAL PARTS)

1. Disassemble in the order shown in the figure, referring to Disassembly Note.



- | | |
|---|-------------------------|
| 1. Water pump
Service
Disassembly Note | Section E
page 51-49 |
| 2. Timing belt pulley and lock bolt
Inspection
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| 3. Crank cover, crank (ATC)
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| 4. Crank (ATC)
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| 7. Oil pan
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| 8. Main bearing support plate (MBSP)
Inspection for damage
Disassembly Note | page 51-49 |
| 9. Front oil seal
Disassembly Note | page 51-49 |
| 10. Rear oil seal
Disassembly Note | page 51-49 |

Crank cover (ATC)

1. Hold the flywheel with the SST or equivalent.
2. Loosen the crank cover lock bolts in two or three steps in the order shown in the figure.
3. Remove the crank cover.



Oil pan

1. Remove the oil pan mounting bolts.
2. Insert a screwdriver or a suitable tool only at the points shown in the figure.
3. Remove the oil pan.

BP 50HC

1. Remove the oil pan mounting bolts.

Caution

- Do not form a prying tool between the cylinder block and the oil pan, which may damage the contact surfaces.
- Do not damage or scratch the contact surfaces when removing the old oil pan.

2. Insert a screwdriver or a suitable tool only at the points shown in the figure.
3. Remove the oil pan.

Main bearing support plate (MBSP)

1. Remove the MBSP mounting bolts to the main bearing cap.
2. Insert a screwdriver or a suitable tool between the MBSP and cylinder block, and pry them.

Caution

- Do not damage or scratch the contact surfaces when removing old oil seal.

Front oil seal

1. Remove the oil seal with a screwdriver protected with a rag.

Rear oil seal

1. Remove the oil seal with a screwdriver protected with a rag.



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Chilton Editorial, The Nichols/Chilton



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