

Mazda 626 1997-2005 Workshop Manual

ENGINE

ENGINE REMOVAL/INSTALLATION

Warning

- Fuel vapor is hazardous. It can very easily ignite, causing serious injury and damage. Always keep sparks and flames away from fuel.
- Fuel line spills and leaks are dangerous. Fuel can ignite and cause serious injuries or death and damage. Fuel can also irritate skin and eyes. To prevent this, always complete the "Fuel Line Safety Procedure" in section F (Refer to section F, FUEL SYSTEM, BEFORE REPAIR PROCEDURE.)

- Disconnect the negative battery cable.
- Remove the radiator. (Refer to section E, RADIATOR, RADIATOR REMOVAL/INSTALLATION.)
- Remove the air cleaner.
- Remove the accelerator cable. (Refer to section F, INTAKE AIR SYSTEM, ACCELERATOR CABLE INSPECTION/ADJUSTMENT.)
- Disconnect the fuel hose. (Refer to section F, FUEL SYSTEM, BEFORE REPAIR PROCEDURE.) (Refer to section F, FUEL SYSTEM, AFTER REPAIR PROCEDURE.)
- Remove the front pipe. (Refer to section F, EXHAUST SYSTEM, EXHAUST SYSTEM REMOVAL/INSTALLATION.)
- Remove the rods, cables and pipes related to the transaxle.
- Remove the battery.
- Remove the fuel line.
- Remove the PCV oil pump with the oil hose still connected. Position the PCV oil pump so that it is out of the way.
- Remove the A/C compressor with the pipe still connected. Position the A/C compressor so that it is out of the way.
- Remove the drive shaft. (Refer to section M, DRIVE SHAFT, DRIVE SHAFT REMOVAL/INSTALLATION.)
- Remove in the order indicated in the table.
- Install in the reverse order of removal.
- Start the engine and:
 - check the engine oil, engine coolant, intake air and fuel leakage.
 - check the ignition timing, idle speed and idle mixture. (Refer to section F, ENGINE TUNE-UP.)
- Perform a road test.



Camshaft Installation Note

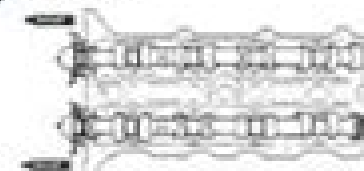
Caution

- Because there is little camshaft thrust clearance, the camshaft must be held horizontally while it is installed. Otherwise, excessive force will be applied to the thrust area, causing burn on the thrust receiving area of the cylinder head journal. To avoid this, the following procedure must be observed.

- Assemble camshaft onto the cylinder head in the order of No.1 and No.2 cylinder.



- Apply pressure against the areas shown. Keep the camshaft sliding surface free of contact to prevent engine damage.



- Apply engine oil to the camshaft and the cylinder head journals.
- Install the camshaft cap to the positions from which they were removed.
- Hand-tighten the camshaft cap bolts marked 5, 7, 8, and 9.
- Tighten the camshaft cap bolts in two or three steps in the order shown.



- Verify that the camshaft settles horizontally when the bearing cap bolts at No.3 journal are tightened.

- Apply clean oil to the camshaft.
- Push the oil seal into the camshaft.
- Tap the oil seal with a hammer.



Camshaft Pulley Installation Note

- Install the camshaft pulleys, positioning the cover pins as shown.



- Hold the camshaft by using a wrench on the last hexagon as shown.



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Table of Contents Mazda Gf 626 Workshop Manual

1. Understanding the eBook Mazda Gf 626 Workshop Manual
 - The Rise of Digital Reading Mazda Gf 626 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda Gf 626 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda Gf 626 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda Gf 626 Workshop Manual
 - Personalized Recommendations
 - Mazda Gf 626 Workshop Manual User Reviews and Ratings
 - Mazda Gf 626 Workshop Manual and Bestseller Lists

-
5. Accessing Mazda Gf 626 Workshop Manual Free and Paid eBooks
 - Mazda Gf 626 Workshop Manual Public Domain eBooks
 - Mazda Gf 626 Workshop Manual eBook Subscription Services
 - Mazda Gf 626 Workshop Manual Budget-Friendly Options
 6. Navigating Mazda Gf 626 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mazda Gf 626 Workshop Manual Compatibility with Devices
 - Mazda Gf 626 Workshop Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda Gf 626 Workshop Manual
 - Highlighting and Note-Taking Mazda Gf 626 Workshop Manual
 - Interactive Elements Mazda Gf 626 Workshop Manual
 8. Staying Engaged with Mazda Gf 626 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazda Gf 626 Workshop Manual
 9. Balancing eBooks and Physical Books Mazda Gf 626 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda Gf 626 Workshop Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Mazda Gf 626 Workshop Manual
 - Setting Reading Goals Mazda Gf 626 Workshop Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Mazda Gf 626 Workshop Manual
 - Fact-Checking eBook Content of Mazda Gf 626 Workshop Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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