

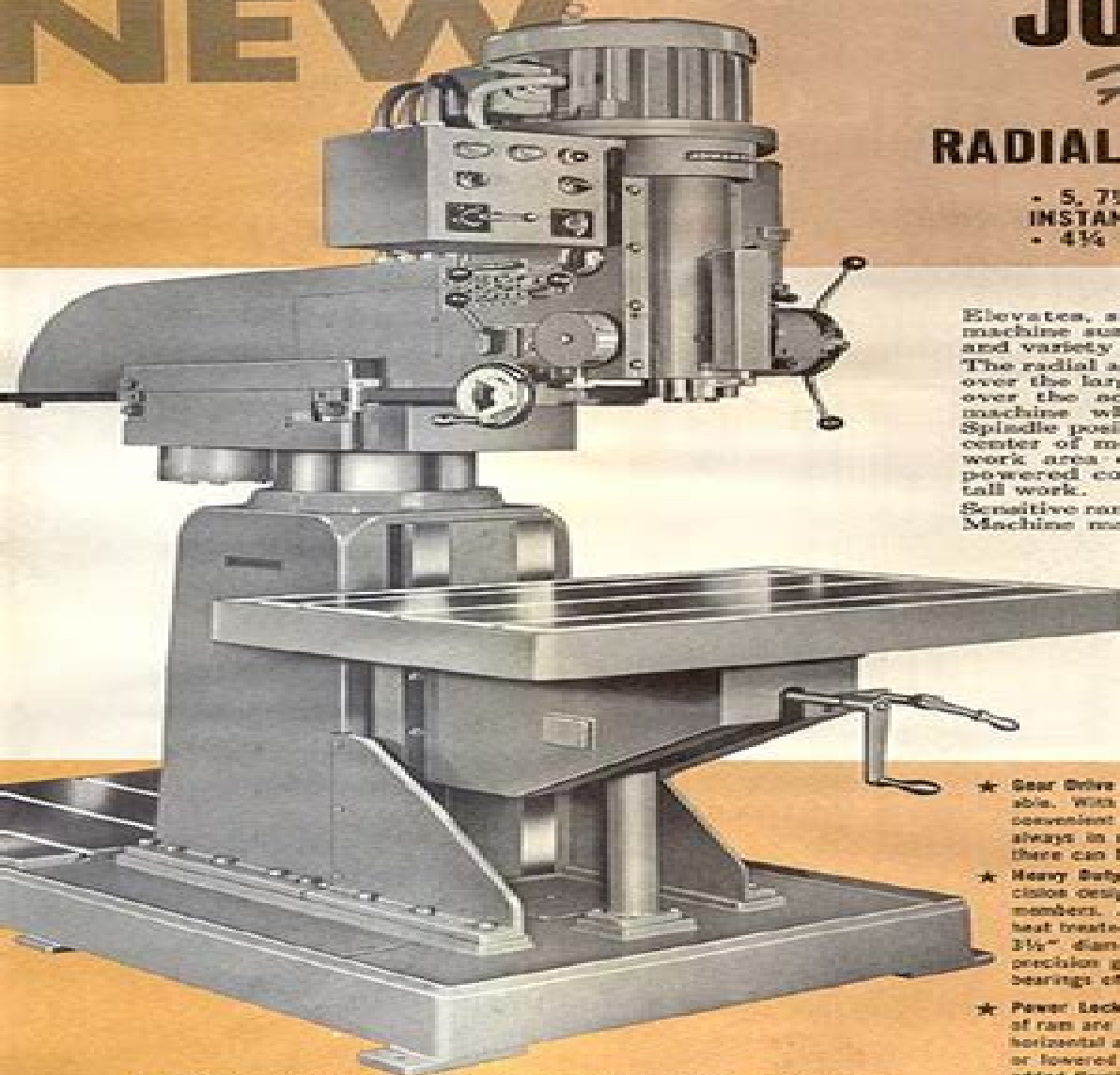
NEW

JOHANSSON

Heavy Duty

RADIAL DRILLING MACHINE

- 5, 7½ and 10 HORSEPOWER • 16 SPEEDS
- INSTANT SELECTION • 3 or 4-FOOT ARM
- 4½ FEET SPINDLE to WORK SURFACE



Elevates, slides, rotates 360°—this versatile drilling machine surpasses all others when you need a quantity and variety of holes in a workpiece.

The radial arm can be swung through 360° for positioning over the large, rugged work table at front of machine, or over the accurately finished work pad at rear of the machine when taller workpieces are being processed. Spindle positions to within 7" of column face, and out to center of more than a 3-foot circle. Drill head covers a work area of 67 square feet with 4-foot arm. 12-inch powered column elevation gives ample capacity for tall work.

Sensitive ram adjustment on the Johansson Radial Drilling Machine makes it fast and easy to spot tool accurately over each hole location. Yet machine has rigidity of stationary drill when positive locks are engaged.

Compare—you will find the outstanding patented design and features offered in the Johansson Radial Drilling Machine make it the most versatile machine available for maximum production; faster and less fatiguing for the operator than any other machine on the market in its range and capacity.

- ★ **Rigid Column Support** — When fully elevated, 5½ of the heavy-walled 12" dia. column remains supported within housing, providing longer bearing support and inherent added rigidity under capacity loads.
- ★ **Sensitive Positioning** — Column supporting the ram and drill head is mounted in two pre-loaded ball races, for sensitive positioning. Ram movement is accurately and sensitively controlled through anti-friction ball screw, moves on precision roller bearings.
- ★ **Precision Construction** — Large table and rear work platform are ground to within .004" flatness. Spindle is square to table within .002" in 12" circle. Ram movement is square to rear work pad within .002" front to back. Ram is ground within .0005" tolerance for size and straightness.

- ★ **Gear Drive** — 16 spindle speeds in three wide ranges, instantly selectable. With front located control levers it is unusually simple and convenient to select proper speed for any operation. As gears are always in mesh, with spindle speeds selected through drive clutches, there can be no damage to gears when changing speeds.
- ★ **Heavy Duty Drill Head** — is a compact, functional unit of rugged precision design. Ball bearings support all gears, shafts and other rotating members. Alloy steel, heat-treated gears have shaved teeth. Shafts are heat treated alloy steel, precision ground. Gear train operates in oil bath. 2½" diameter quill with 10" travel is hardened alloy steel casting, precision ground. Spindle is supported in heavy, angular contact ball bearings of extra precision grade at spindle nose.
- ★ **Power Locks** — **Power Elevations** — Rotation of column and movement of ram are locked simultaneously and instantly by a single switch. When horizontal and transverse movements are locked the column can be raised or lowered without loss of drill location. This patented feature gives added flexibility to drilling operations and makes it possible to drill holes 22" deep effortlessly. Power elevation of ram and drill head assembly permits fast, easy vertical positioning of drill head.
- ★ **Spindle Power Feed** is infinitely variable from 0 - 12" per minute at all speeds, and can be set even when operating under load. Automatically stops when spindle reaches pre-set depth. Safety clutch prevents overloading. With over-traveling clutch operator brings tool to work, as he engages feed, for fast, production drilling. Power is supplied by independent drive motor. All controls are conveniently located at front of drill head.
- ★ **Automatic Tool Ejector** allows drill to be removed and new tool inserted in seconds.

Johansson Radial Drill Manual

Michael Brown



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