

MATERIAL	Hardness: 29-37 Rc (279-344 HBn)														
	SPM	Chip Load (IPT)			Depth of Cut		Chip Load (IPT)						Depth of Cut		
		0.015	0.031	0.047	Radial	Axial	0.062	0.078	0.093	0.119	0.187	0.250	Radial	Axial	
CARBON STEELS	600	Turning	.00008	.00012	.00018	1 x Dia	.20 x Dia	.00021	.00026	.00031	.00042	.00062	.00083	1 x Dia	.50 x Dia
Free-Machining/Low Carbon steels, 10xx - 1029 & all 12Lxx, 11xx - 1139 & all 11Lxx, 12xx - 1215 & all 12Lxx		Roughing	.00007	.00014	.00021	.30 x Dia	1 x Dia	.00024	.00031	.00036	.00049	.00073	.00098	.60 x Dia	1 x Dia
		Finishing	.00007	.00015	.00023	.13 x Dia	1 x Dia	.00027	.00034	.00040	.00054	.00081	.00109	.25 x Dia	1 x Dia
1030 - 1035, 1140 - 1151, 12xx, 15xx, 2xx, 3xx, 4xx & 4Lxx, 6xx & 6Lxx, 51xx & 52Lxx, 51xx & 51Lxx, 52xx & 52Lxx, 6xx, 8xx, 9xx	200	Turning	.00005	.00011	.00016	1 x Dia	.20 x Dia	.00019	.00024	.00026	.00038	.00057	.00076	1 x Dia	.50 x Dia
		Roughing	.00006	.00013	.00019	.30 x Dia	1 x Dia	.00022	.00028	.00033	.00045	.00067	.00089	.60 x Dia	1 x Dia
		Finishing	.00007	.00014	.00021	.13 x Dia	1 x Dia	.00025	.00031	.00037	.00050	.00074	.00099	.25 x Dia	1 x Dia
STAINLESS STEELS	450	Turning	.00006	.00012	.00018	1 x Dia	.20 x Dia	.00021	.00026	.00031	.00042	.00062	.00083	1 x Dia	.50 x Dia
303 B2, 303 (all types), 416, 416Se, 416 Plus X, 430F, 430FSe, 430F, 430FSe, 440F, 440FSe		Roughing	.00007	.00014	.00021	.30 x Dia	1 x Dia	.00024	.00031	.00036	.00049	.00073	.00098	.60 x Dia	1 x Dia
		Finishing	.00007	.00015	.00023	.13 x Dia	1 x Dia	.00027	.00034	.00040	.00054	.00081	.00109	.25 x Dia	1 x Dia
301, 302, 303, 305, 301, 302, 304, 304L, 308, 309, 316, 314, 316, 316L, 317, 321, 329, 330, 347, 348, 385, 403, 405, 409, 410, 413, 420, 429, 430, 434, 436, 442, 446, 501, 502	200	Turning	.00005	.00011	.00016	1 x Dia	.20 x Dia	.00019	.00024	.00026	.00038	.00057	.00076	1 x Dia	.50 x Dia
		Roughing	.00006	.00013	.00019	.30 x Dia	1 x Dia	.00022	.00028	.00033	.00045	.00067	.00089	.60 x Dia	1 x Dia
		Finishing	.00007	.00014	.00021	.13 x Dia	1 x Dia	.00025	.00031	.00037	.00050	.00074	.00099	.25 x Dia	1 x Dia

Manual Lathe Speeds And Feeds Chart

Chao Zhang



Manual Lathe Speeds And Feeds Chart:

Manual Lathe Speeds And Feeds Chart Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Manual Lathe Speeds And Feeds Chart**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we will delve in to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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