## Lathe - Maintenance Schedule



#### INTRODUCTION

Keep your Haas machines running at peak performance while avoiding unplanned downtime. Amaintenance program allows you to manage your schedule rather than getting caught with untimely surprises. This page shows the recommended maintenance intervals. To change the control detault Automatic Maintenance Reminders settings refer to: Classis Haas Control (CHC) - Automatic Maintenance Reminders

Automatic Parts Loader				
Maintenance Item	Hours - In Motion	Hours - Power On	Maintenance Setting	
Lubricate the linear guide runner blocks (U and Waxes)	1000	-	0.00	
Lubricate the U and W axes rack gear	1000	10.4	. •	
Clean chips from the roller surface	50	]		

Auxillary Filter					
Maintenance Item	Hours - In Motion	Hours - Power On	Maintenance Setting		
Check the Auxiliary Filter Gauge Clean the filter rubber seal and lubricate	600		-		

Axes Grease / Oil Lubrication					
Maintenance Item	Hours - In Motion	Hours - Power On	Maintenance Setting		
Inspect the grease reservoir pressure	-	50			
Inspect grease reservoir level	200	1 1 1 1 1 1	07-00		
Inspect lubrication tank level	200		172		
Inspect the hoses for cracking	-	1200	-		
Replace the oil filter	2400		169		
Replace the oil	2400	5-8	*****		
Clean the oil tank	2400		3:4:3		

# **Manual Lathe Maintenance Schedule**

**Michael Hoelscher** 



Adopting the Tune of Appearance: An Mental Symphony within Manual Lathe Maintenance Schedule

In some sort of used by displays and the ceaseless chatter of quick interaction, the melodic beauty and mental symphony created by the written term often disappear in to the background, eclipsed by the persistent noise and distractions that permeate our lives. But, set within the pages of **Manual Lathe Maintenance Schedule** an enchanting literary treasure filled with natural emotions, lies an immersive symphony waiting to be embraced. Crafted by an outstanding musician of language, that interesting masterpiece conducts readers on a mental trip, skillfully unraveling the hidden melodies and profound impact resonating within each carefully crafted phrase. Within the depths of the poignant review, we shall investigate the book is main harmonies, analyze its enthralling publishing style, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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