

Suzuki Fronte 1980-1984 Workshop Manual

• Valve guide replacement:

Valve guides are shrink-fitted. The method of removal and installation is as follows:

1) Using the guide remover (J) (08916-44010), drive the valve guide out to remove it from the top side of cylinder head. After driving the guide out, mark the guide hole with a 0.2 mm (0.007 in.) reamer (Special tool 08916-57310) to remove burrs, making sure that the hole diameter after reaming comes within this range:

Valve guide hole diameter	Intake	Exhaust
	12.880 - 12.940 mm (0.5071 - 0.5134 in.)	14.700 - 14.760 in.)



Fig. 4-35

2) Heat the cylinder head uniformly to anywhere between 80° C and 100° C (176° F - 212° F) so that the head will not distort, and drive the oversize guide into the hole with the valve guide installer (J) (08916-57310 and 08916-57309). See Fig. 4-36. Be sure to carry out this step quickly so that all guides will go into the cylinder head in steady temperature state.

Valve guide oversize	0.005 mm (0.0002 in.)
Valve guide installation (J)	16.5 mm (0.65 in.)



Fig. 4-36

NOTE:

Valve guide length differs between INLET and EXHAUST. It is 52.6 mm (2.067 in.) for INLET but 64.6 mm (2.545 in.) for EXHAUST.

3) Check all valve guides in place for I.D. and, if the I.D. reading compared with the stem diameter reading indicates too small a radial clearance, ream the guide I.D. with the reamer (J) (08916-54526), as shown in Fig. 4-37.



Fig. 4-37

Valves

- Inspect each valve for wear or distortion at its face and, if necessary, replace it.
- Measure the thickness of valve head. If the limit value of thickness is exceeded, the limit value is exceeded.

	Unit
Intake	1.2 mm (0.047 in.)
Exhaust	1.7 mm (0.067 in.)

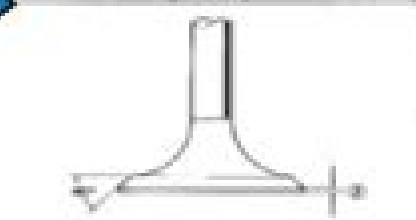


Fig. 4-38

Remove cylinder head.



Fig. 4-39

Use the special tool (J) (08916-14010) to compress the valve guide in order to free valve cover head. In this way, remove valve



Fig. 4-40

Remove flywheel, using special tool (J) (08916-57800) as shown.

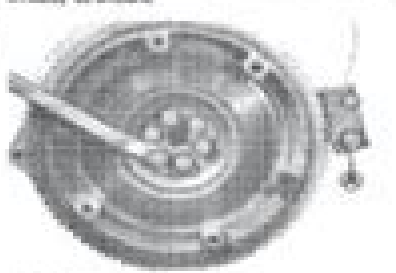


Fig. 4-41

Take down oil pan.



Fig. 4-20

Remove oil pump strainer.



Fig. 4-42

As the first step of crankshaft removal, remove the three connecting rod caps and take out pistons, each complete with its connecting rod, from cylinder head side.

CAUTIONS:

- Before pulling the piston out, write the cylinder number on its crown.
- Never drive on the big end in an attempt to force the piston out. If driving is necessary to ease the big end off crankpin, run steel bolts into the big end and drive on the bolts with a rubber handle.
- Be sure to identify each bearing cap for its connecting rod by using the cylinder number. Set the cap and rod aside in combination.

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