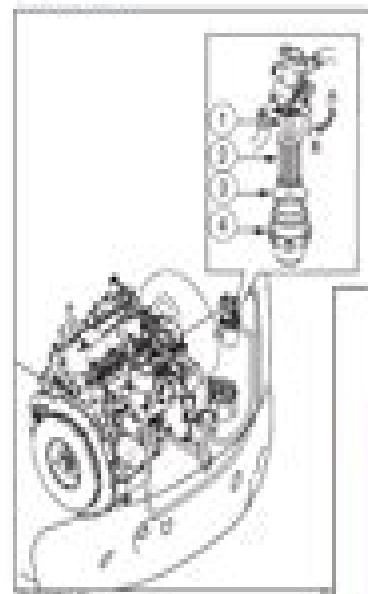


REPLACING FUEL FILTER

The fuel filter should be replaced when the hourmeter registers 500 hours and every 500 hours thereafter. The fuel filter should not be reused. It must be replaced.



1. Remove ring (4). Remove filter body. O-ring (1) and O-ring (2).
2. Replace O-rings and cartridge element (2) with new components.
3. Reassemble fuel filter in reverse order, using care to make certain O-rings seat.
4. Secure filter body with ring (4).



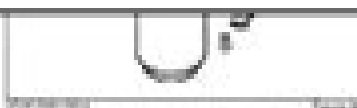
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WARNING

Touching hot surfaces could cause burns. Engine and components will be hot after machine has been running. Allow the engine components to cool before servicing the machine. Failure to comply could result in death or serious injury.

W000000

1. Park the machine on a firm, level surface with attachments resting on the ground. Turn the engine off. Place the safety lock lever in the locked position. Keep all unauthorized personnel clear of the area.
2. Allow the machine to cool. Open the engine door. The fuel filter is located at the right rear of the machine.
3. Place a drip pan under the filter.
4. Place valve A in the closed position to stop fuel flow.

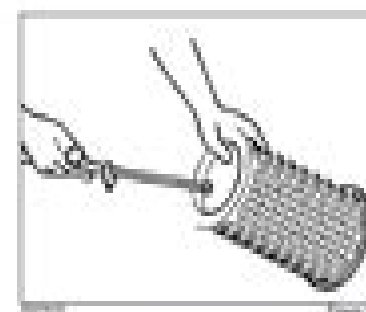
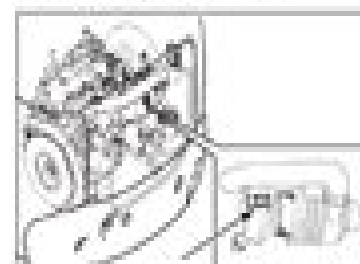


W000000 Figure 10

10. Place the valve of the fuel filter in the OPEN (B) position.
11. Turn the ignition starter switch to the ON. Fuel pump will work after approximately 2 minutes and air will automatically be eliminated.
12. If the machine does not have an automatic fuel system and cup does not automatically fill, Pump and hold button (A) until the filter cup is filled with fuel. Release button.
13. Start and run the engine at idle for 5 minutes to check for fuel leaks. Close the engine door.

REPLACING ENGINE AIR FILTER

The air filter should be replaced after being cleaned six times or after 500 hours of operation. If any damage is visible to the filter, replace it regardless of machine time or scheduled maintenance.



W000000 Figure 11

5. To clean the outer element, blow compressed air at 20 lb/ft² (1.4 kg/cm²) and down along the side of the filter element exterior to remove trapped dust or other contaminants.
6. In cleaning, use a light to check the inside of the element for tearing, punctures, or packing damage. Replace with a new element if necessary.
7. Reassemble the filter.
8. Seal the cover on two clamp positions. Inserting mark "TOP" on the cover to the final side.
9. A TOP position mark should face up. Make sure to avoid interference with the return hose. Close the air filter using approximately 15° to 20° angle.
10. For machines equipped with double (if optional), the inner element must be set together with the outer element. Do not reuse element. It must be replaced with a new one.

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