

15 - Cylinder head, valve gear

1 - Cylinder head

- "1.1 Assembly overview - cylinder head", page 90
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- "1.6 Checking compression", page 109

1.1 Assembly overview - cylinder head

1 - Cylinder head gasket

- Remove
- Cylinder head gasket identification
[s.page.92](#)
- Remove coolant and engine oil after replacing

2 - 10 Nm

- Insert with locking fluid, locking fluid - (Electron-ic parts catalogue (EPC))

3 - Hall sender - G40

- For camshaft position
- Removing and installing
[s.page.106](#)

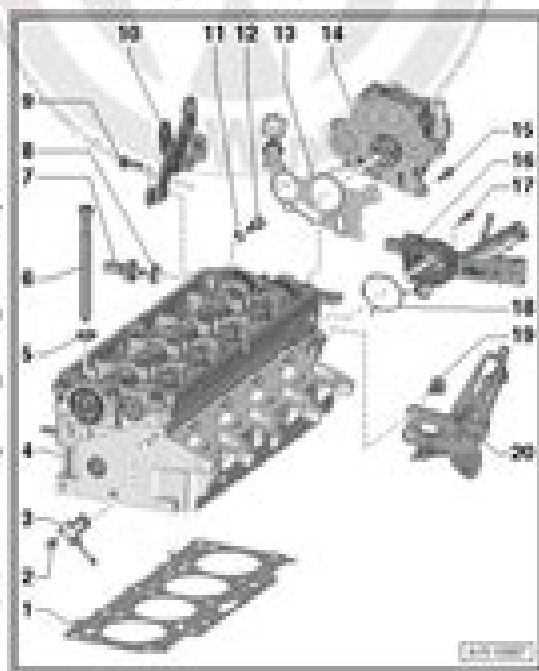
4 - Cylinder head

- Removing and installing
[s.page.92](#)
- To prevent damage to glow plugs, always place cylinder head on a soft foam surface after removal
- Check for distortion
[s.page.91](#)
- Must not be reworked
- Before installing, check that the fast down screws for centring cylinder head on cylinder block are fitted
- Remove coolant and engine oil after replacing

5 - Washer

6 - Cylinder head bolt

- Remove
- Sequence when loosening [s.page.91](#)
- Specified torque and tightening sequence [s.page.92](#)



7 - Oil pressure switch - IP1 - 20 Nm

- Switch pressure 0.2 to 0.8 bar
- Removing and installing [s.page.112](#)
- Checking [s.page.112](#)

8 - Seal

- Remove

9 - 20 Nm

10 - Engine lifting eye

11 - Seal

- Remove

12 - 20 Nm

13 - Seal

- Remove

14 - Vacuum pump

- Removing and installing [s.page.109](#)

15 - 10 Nm

16 - Union

- For coolant hoses
- With coolant temperature sender - G40

17 - 8 Nm

18 - Seal

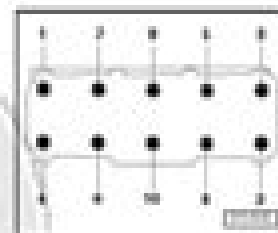
- Remove

19 - 20 Nm

20 - Engine lifting eye

Observe sequence when loosening cylinder head bolts

- Loosen the cylinder head bolts in the sequence 1 to 10

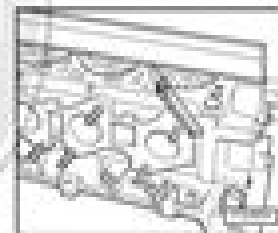


Checking cylinder head for distortion

- Use straight edge and feeler gauge to measure cylinder head for distortion at several points
- Max. permissible distortion 0.1 mm



Cylinder heads for TCR engines must not be reworked



Golf Vi Workshop Manual

F Rizvi



Golf Vi Workshop Manual:

Volkswagen GTI Golf-Jetta Service Manual, 1985-1992 Robert Bentley, inc,1992 New information covers the 2.0 liter 16V engine ABS troubleshooting service CIS E Motronic fuel injection Digifant I fuel injection with On Board Diagnosis ECO Diesel full manual transaxle rebuilding procedures A special Fundamentals section has been added to the beginning of the manual to help the owner understand the basics of automotive systems repair procedures The most comprehensive Golf manual available **Volkswagen Jetta, Golf, GTI Service Manual** Bentley Publishers,2003 Bentley Publishers is the exclusive factory authorized publisher of Volkswagen Service Manuals in the United States and Canada In every manual we provide full factory repair procedures specifications tolerances electrical wiring diagrams and lubrication and maintenance information Bentley manuals are the only complete authoritative source of Volkswagen maintenance and repair information Even if you never intend to service your car yourself you ll find that owning a Bentley Manual will help you to discuss repairs more intelligently with your service technician **Volkswagen Jetta, Golf, GTI, Cabrio Service Manual, 1993-1999** Bentley Publishers,Robert Bentley, inc,1999 Bentley Publishers is the exclusive factory authorized publisher of Volkswagen Service Manuals in the United States and Canada In every manual we provide full factory repair procedures specifications tolerances electrical wiring diagrams and lubrication and maintenance information Bentley manuals are the only complete authoritative source of Volkswagen maintenance and repair information Even if you never intend to service your car yourself you ll find that owning a Bentley Manual will help you to discuss repairs more intelligently with your service technician

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