

# 54100 ENGINE REMOVAL-REFTTING

## Removal (Engine 3.14L 4B50T)

Set the vehicle over the pit on stands (1).

Loosen the nut (2) around the upper mounting bracket (3) of the upper frame (4).

Use a screwdriver (5) and a pry bar (6) to remove the upper frame (4) and the upper frame bracket (5).

Loosen the nut (7) around the lower mounting bracket (8).

Use a screwdriver (9) and a pry bar (10) to remove the lower mounting bracket (8) of the front frame (11).

Remove the cap (12) and the nut (13) from the front end of the front member (14) with the left frame.

Remove the cap (15) and the nut (16) from the front end of the front member (14) with the right frame.

Remove the right cap (17) and the nut (18) from the front end of the front member (14).

Loosen the nut (19) and the nut (20) from the front end of the front member (14).

Remove the nut (21) and the nut (22) from the front end of the front member (14).

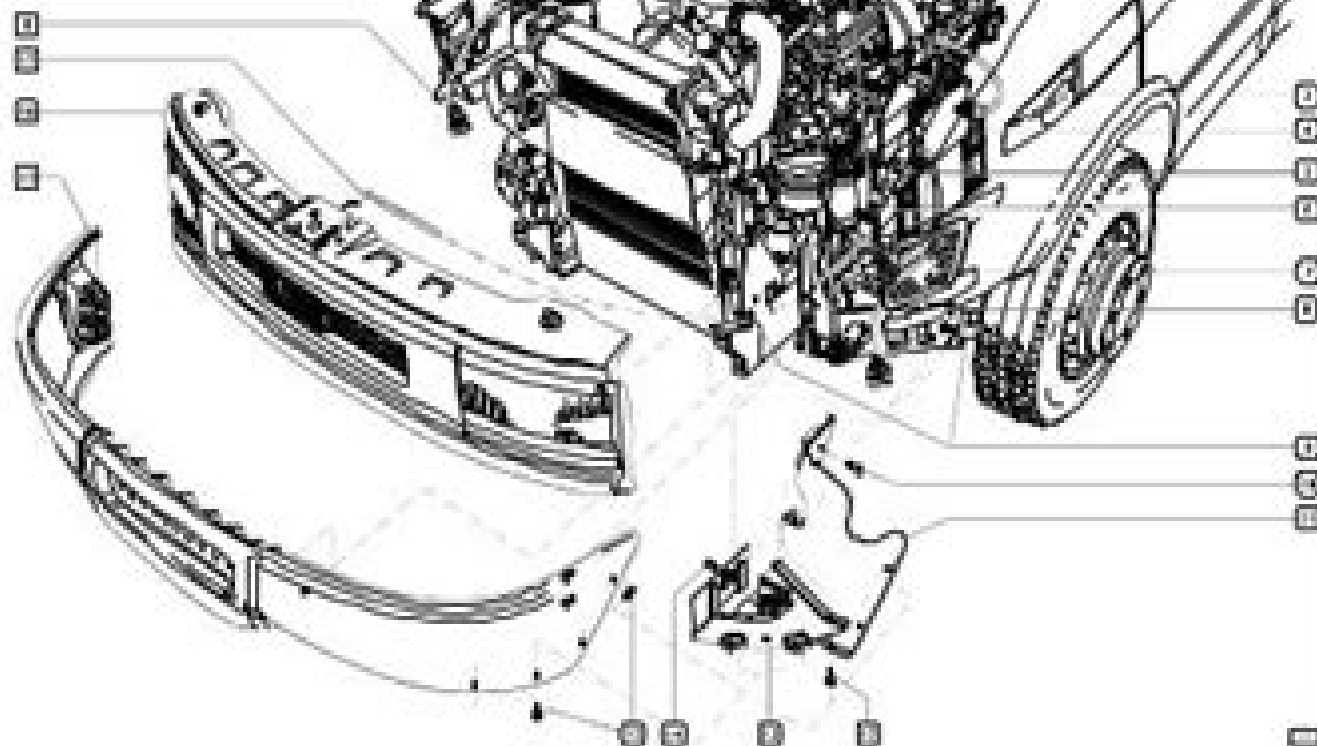
Remove the nut (23) and the nut (24) from the front end of the front member (14).

Remove the nut (25) and the nut (26) from the front end of the front member (14).

Figure 1



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# Iveco Daily 2003 Repair Service Manual

**CH Cherryholmes**



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