

# JAGUAR 3.4 LITRE MARK 2

Manufacturers: Jaguar Cars, Ltd., Coventry.

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**O**RIGINALLY introduced some two years ago at the Earls Court Motor Show, the 3.4-litre Mark 2 car bears considerable similarity to the other vehicles of the range. Differences occur in respect of the equipment which is fitted and a comparative study of the tabular data in this and previous articles in this series which have featured Jaguar cars will reveal, in detail, the extent of these variations.

The well-known six-cylinder overhead camshaft engine is the power unit, and is available in various stages of tune and compression ratio; namely 7.0:1, 8.0:1 and 9:1. All the differences which affect tuning settings for each of the compression ratio stages are to be found in the Tune-up data table on p. vi.

Disc braking is a feature of this car and is of the Dunlop pattern operating on all four wheels. While servicing details are included in the text and tabular sections of this article, a more fully detailed description of this equipment appears in Service Supplement 310/C44.

Transmission is taken through an hydraulically operated single dry plate clutch and synchromesh gearbox to the hypoid bevel drive of the semi-floating Salisbury 48HA rear axle.

Overdrive is available as an optional fitting, as is also automatic transmission. In the former case, this equipment is of Laycock-de Normanville pattern and has been fully described in Service Supplement 126/C1. In the latter case this equipment is of Borg-Warner manufacture and has been the subject of the following Service Supplement Sheets: 260/C18, 172/C15, 344/C39, 352/C63, 354/C64, 356/C65. This series comprises complete information for overhaul in general and service work in particular for this transmission.

Cars are identified by chassis and engine serials. These are to be found stamped on a plate which is attached to the engine side of the dash panel, beneath the bonnet. Chassis numbers are stamped on top of the nearside frame member above the rear engine mounting bracket. Engine numbers are prefixed KG or KH and suffixed /7, /8, and /9, indicating compression ratio.

Few special tools are required for service to the car, but those considered essential are listed on p. iii. The templates for use in timing the camshafts will be found in the car toolkit. Threads and hexagons are in the main of S.A.E. pattern and form, but certain proprietary equipment may be found to have threaded parts of British Standard Form.



**DISTINGUISHING FEATURES.** Slender screens and door pillars are fitted on this model, also wide wrap-around screens front and rear. Note foglamp disposition and frontal treatment.

## ENGINE

### Mounting

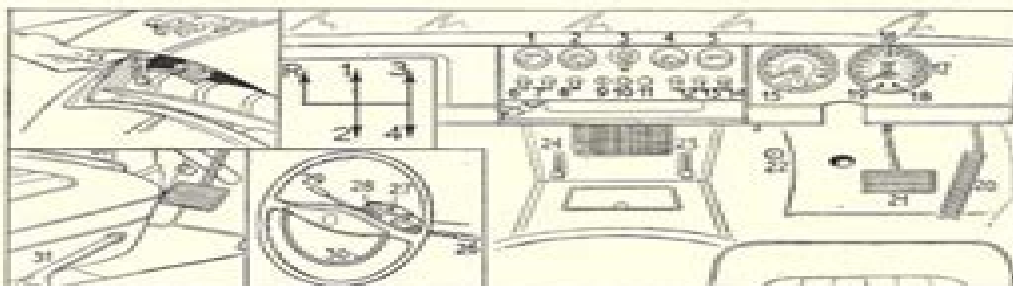
As front, cylindrical rubber blocks bonded to studded plates at each end, bolted to brackets on either side of the crankcase and to chassis brackets.

At rear, engine/gearbox unit is supported by spring-loaded "I" piece bolted up on lugs on gearbox extension casing, shank of "I" piece passes through coil spring and is located and cushioned in rubber bush pressed into channel section support bolted to body floor. Packing blocks fit between flange of channel support and stiffening plates are inserted under heads of mounting bolts.

### Removal

Engine and gearbox are best removed as assembly after removal of front suspension of car. Work should be carried out over pit with lifting tackle, or a ramp, when in either case engine/gearbox may be withdrawn from below.

Jack up front suspension cross-member and remove road wheels. Support weight of car at front jacking points on blocks not less than 14 1/2 in high. Leave jack in position. Remove four securing nuts between suspension member and rear mounting, and four nuts and bolts to front mounting brackets. Disconnect anti-roll bar mountings from underframe. Undo brake hoses at body brackets; re-



**INSTRUMENTS, CONTROLS, GEAR POSITIONS AND BONNET LOCK**

- |                             |                               |                                  |
|-----------------------------|-------------------------------|----------------------------------|
| 1. Ammeter.                 | 17. Starter switch.           | 21. Brake pedal.                 |
| 2. Fuel gauge.              | 18. Map light switch.         | 22. Headlamp dipper.             |
| 3. Lighting switch.         | 19. Screen wiper switch.      | 23. Heater distribution control. |
| 4. Oil gauge.               | 20. Screen washer switch.     | 24. Heater temperature control.  |
| 5. Water temperature gauge. | 21. Engine R.P.M. indicator.  | 25. Vent control.                |
| 6. Indicator light switch.  | 22. Main beam warning lamp.   | 26. Direction indicator.         |
| 7. Panel light switch.      | 23. Fuel level warning light. | 27. Direction indicator R.M.     |
| 8. Heater fan switch.       | 24. Ignition warning light.   | 28. Direction indicator L.M.     |
| 9. Ignition switch.         | 25. Accelerator.              | 29. Overdrive control.           |
| 10. Cigar lighter.          |                               | 30. Horn ring.                   |
|                             |                               | 31. Handbrake.                   |

Top left shows method of operating bonnet release catch, lower top left the operative positions of the gear lever. Below left, the handbrake and lower left, steering column controls. Note: Automatic Transmission control shown in this diagram.

# Jaguar Auto Repair Manuals

**Marco Cascella**



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