

# JAGUAR

## 420

### SERVICE MANUAL

**NOTE:** All references in this Manual to "right-hand side" and "left-hand side" are made assuming the person to be looking from the rear of the car or unit.



## S-Type

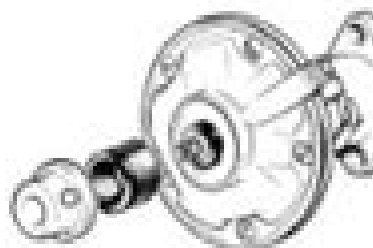
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#### BRAKES



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Fig. No. 6 The master valve filter components

Insert new pads. Line up the holes in the backing plates and caliper bolts. Fit the retaining pins and secure with the taper clips. The retaining pins must NOT be forced into their locating holes. Ensure that the pads are free to move slightly to allow for brake adjustment and automatic adjustment.

Top up the reservoir to the correct level and apply the brakes several times until the pedal feels "solid".

#### CALIPER OVERHAUL

In order to replace the pistons and seals, remove the caliper dust covers, if any, and use a screwdriver to remove the caliper from the caliper bracket.



Fig. No. 7 Piston pin removal

Release the rubber dust cover by from its groove in the cylinder bore.

Push a rag between the pistons and apply air pressure through the inlet port to "blow" the pistons from the cylinder bores. Extract the cylinder sealing ring from the bore.

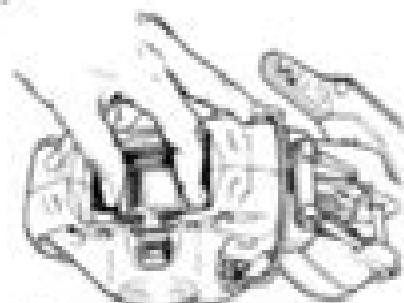
Examine the cylinder bore for any signs of scoring, "scuffing" or corrosion. The bore may be cleaned up with the steel wool but be sure to remove all traces of particles before proceeding.

It is important that, in cleaning the components, no petrol, paraffin, or any mineral fluid of any kind should be used. Use ONLY Gilling Cleaning Fluid. Lubricate the working surfaces of the pistons and pistons with clean Castrol/Spring Castrol Brake Fluid.

Fit new rubber sealing rings to the grooves of the cylinder bores. Locate the pistons in the bores. Push the rubber dust cover into its groove in the cylinder bore.

Insert the pistons into the Rubber Grease and insert the pistons into the rear cover, closed and fasten with the cap screw. The cap screw is the pressure in the rear cover even pressure to the pistons and the pistons in the cylinder bore.

Refer to the car or truck as detailed on page 1, 12.



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Fig. No. 8 Fitting a caliper piston

#### BLEEDING THE BRAKE SYSTEM

Bleeding the brake hydraulic system (excluding the air) is not a routine maintenance operation and should only be necessary when a portion of the hydraulic system has been disconnected, or if the fluid level has been allowed to fall. The presence of air in the system will cause the brake pedal to feel "spongy" when applied. During the bleeding operation, it is important that the level of the appropriate reservoir is kept topped-up to avoid drawing more air into the system.

Check that all connections are tight and all steel pipes closed.

Fill the appropriate reservoir with the recommended brand of brake fluid.

# Jaguar Mk 10 420 S Type Parts Workshop Service Manual

**DP Hallahan**



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