



4. Swing bracket

- 1. Particularly adjust the upper structure a little so that the swing fulcrum pin does not hit the door cylinder.

- Put out the swing cylinder fulcrum pin.
- Adjust out the swing fulcrum pin downward to remove the swing bracket.

When reassembling:

- The clearance between the swing bracket and the actual frame should be adjusted less than 0.5" or 12.5 mm using thrust roller.
- Apply grease to the thrust roller.
- Apply grease to the pin and the bracket.



5. Door cylinder

- Ground the door blade tightly.
- Remove the head pin and remove the door cylinder.



6. Tap out the pivot pin of the door inserts.



7. Door blade assembly

- Remove out the door frame pin towards the ground.
 - Caution should be taken that the legs are not caught between the fulcrum and the handle.
- Remove the door blade assembly.



8. Support de loquete

- 1. Faire passer, au préalable, un peu la structure supérieure de la porte à ce que la goupille de serré d'orientation ne se cogne pas contre le cylindre de door.

- Enlever la goupille de serré d'orientation.
- Descendre à l'aide d'un marteau la goupille de serré d'orientation pour retirer le support d'appui de pivotement.

Quand remonter:

- Les jeu entre le support du pivot et le cylindre de rotation doivent être moins de 0.5 mm au moyen du rouleau de butée.
- Appliquer de la graisse aux bagues de butée.
- Appliquer de la graisse à la goupille et au support.

9. Cylindre de door

- Descendre le serré de door vers le bas.
- Retirer la goupille de serré et retirer le cylindre de door.

10. Taper sur la goupille de butée pour la faire sortir vers l'extérieur.

11. Ensemble de la serré de door

- Faire sortir la goupille d'axe d'axe à l'aide d'un marteau vers le bas.
 - Prendre attention à ce que les jambes ne soient pas coincées entre l'axe d'axe et la serré.
- Retirer l'ensemble de la serré de door.



12. Schwenkarm

- 1. Entfernen Sie die obere Biegebohle zuerst ein wenig, so daß der Schwenkpunktpin nicht gegen den Pleierschließzylinder schlägt.

- Nehmen Sie den Drehzylinder-Lagerbolzen heraus.
- Drücken Sie den Schwenkarmbolzen leicht nach unten heraus und entfernen Sie den Schwenkarm.

Bei Montage:

- Der Spiel zwischen dem Schwenkarm und dem Drehpunkt muß mit dem Druckrollen auf weniger als 0.5 mm eingestellt werden.
- Schmieren Sie die Druckrollen.
- Schmieren Sie den Bolzen und den Klotz.

13. Pleierschließzylinder

- Nehmen Sie den Pleierschließbolzen auf dem Bolzen heraus.
- Entfernen Sie den Schlüsselbolzen und lassen Sie den Pleierschließzylinder aus.

14. Den Pleierschließbolzen von der Innensseite herausnehmen.

15. Pleierschließ-Einheit

- Verlassen Sie den Bolzen des Pleierschließbolzen gegen den Schlüsselbolzen.
 - Vorsicht: Stellen Sie sicher das Bein nicht zwischen dem Drehpunkt und dem Schlüssel.
- Entfernen Sie die Pleierschließ-Einheit.



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Table of Contents Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual

1. Understanding the eBook Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - The Rise of Digital Reading Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Personalized Recommendations
 - Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual User Reviews and Ratings
 - Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual and Bestseller Lists
5. Accessing Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual Free and Paid eBooks
 - Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual Public Domain eBooks
 - Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual eBook Subscription Services
 - Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual Budget-Friendly Options

6. Navigating Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual Compatibility with Devices
 - Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Highlighting and Note-Taking Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Interactive Elements Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
8. Staying Engaged with Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
9. Balancing eBooks and Physical Books Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Setting Reading Goals Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Fact-Checking eBook Content of Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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