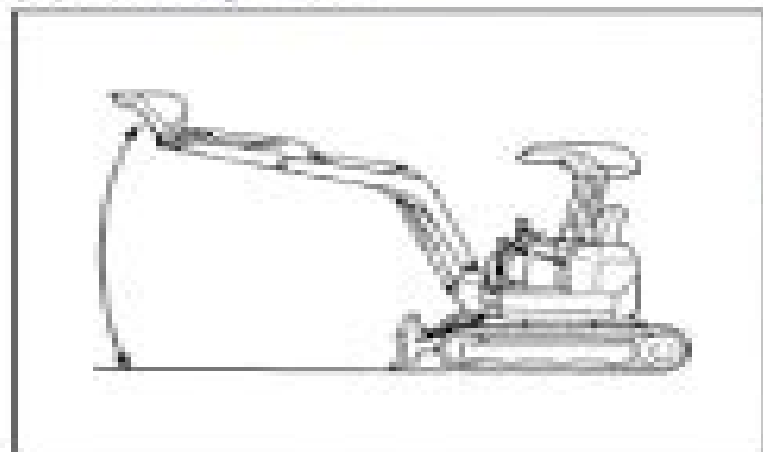


1. Measure the stroke, including the time to stop at the cylinder ends.
2. Make several measurement and use average time or judgement.
3. Two different measurements are expected for the forward and backward movements as well as the right and left swivelings.
Obtain their respective measurements. Do not calculate for their average.
4. Before operation, make sure nobody is around the machine.

[Measurement conditions]

1. Engine rpm is max..
2. Hydraulic temperature is $50 \pm 5^{\circ}\text{C}$, $122 \pm 5^{\circ}\text{F}$.
3. Ground is flat.
4. Measure time after several pre-operation.

(2) Boom cylinder



1. Arm and bucket cylinder should be most retracted position.
2. Measure the time from the bucket is on the ground to the boom highest position, and from the boom highest position to the ground.

Note: The cushioning time is not included.

Reference Value	UD5 UD5-3(KTA)	Up	2.1 ~ 2.7sec
		Down	2.7 ~ 3.3sec
	UD5-3 UD5-3(PU)	Up	2.2 ~ 2.8sec
		Down	2.8 ~ 3.4sec

(3) Arm cylinder



1. Position the boom and arm as shown at left.
2. Measure the arm cylinder full stroke operating time.

Reference Value	UD5 UD5-3(KTA)	Crowd	2.8 ~ 3.4sec
		Dump	2.4 ~ 3.0sec
	UD5-3 UD5-3(PU)	Crowd	3.0 ~ 3.6sec
		Dump	2.6 ~ 3.2sec

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Caterpillar Tractor Company (U.S.A)



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Table of Contents Kubota U35 3 Service Manual

1. Understanding the eBook Kubota U35 3 Service Manual
 - The Rise of Digital Reading Kubota U35 3 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota U35 3 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota U35 3 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota U35 3 Service Manual
 - Personalized Recommendations
 - Kubota U35 3 Service Manual User Reviews and Ratings
 - Kubota U35 3 Service Manual and Bestseller Lists

5. Accessing Kubota U35 3 Service Manual Free and Paid eBooks
 - Kubota U35 3 Service Manual Public Domain eBooks
 - Kubota U35 3 Service Manual eBook Subscription Services
 - Kubota U35 3 Service Manual Budget-Friendly Options
6. Navigating Kubota U35 3 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota U35 3 Service Manual Compatibility with Devices
 - Kubota U35 3 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota U35 3 Service Manual
 - Highlighting and Note-Taking Kubota U35 3 Service Manual
 - Interactive Elements Kubota U35 3 Service Manual
8. Staying Engaged with Kubota U35 3 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota U35 3 Service Manual
9. Balancing eBooks and Physical Books Kubota U35 3 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota U35 3 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota U35 3 Service Manual
 - Setting Reading Goals Kubota U35 3 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota U35 3 Service Manual
 - Fact-Checking eBook Content of Kubota U35 3 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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