

[3] DISASSEMBLING AND ASSEMBLING

(1) Cylinder Head and Valves



Dynamo, Fan Belt and Radiator

1. Disconnect the radiator hoses and separate the radiator (1) with recovery tank (2) from engine assembly.
2. Remove the cooling fan (9) and fan pulley.
3. Remove the dynamo (3) and fan belt (4).
4. Remove the starter (6).
5. Disconnect the air cleaner stay (8) and engine stop solenoid.
6. Remove the wire bracket.
7. Remove the engine support LH (7) and RH (5).

(When reassembling)

- Check to see that there are no cracks on the belt surface.

■ **IMPORTANT**

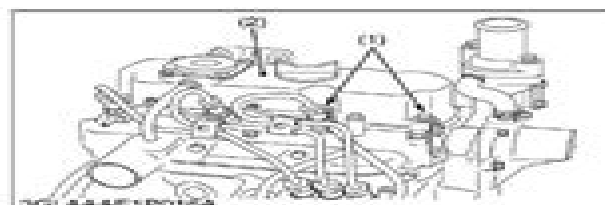
- After reassembling the fan belt, be sure to adjust the fan belt tension.

Tightening torque	Air cleaner stay screw	23.5 to 27.4 N·m 2.4 to 2.8 kgf·m 17.4 to 20.3 lbf·ft
	Engine support screw	48.1 to 55.9 N·m 4.9 to 5.7 kgf·m 35.4 to 41.2 lbf·ft

- (1) Radiator
(2) Recovery Tank
(3) Dynamo
(4) Fan Belt
(5) Engine Support RH

- (6) Starter
(7) Engine Support LH
(8) Air Cleaner Stay
(9) Cooling Fan

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Cylinder Head Cover

1. Remove the head cover screws (1).
2. Remove the cylinder head cover (2).

(When reassembling)

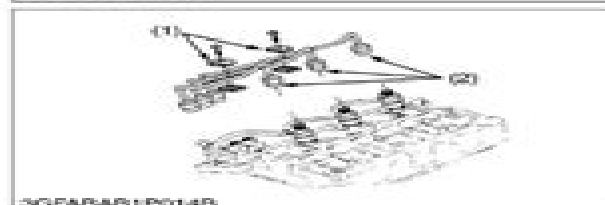
- Check to see if the cylinder head cover gasket is not defective.

Tightening torque	Cylinder head cover screw	6.86 to 11.3 N·m 0.7 to 1.15 kgf·m 5.1 to 8.3 lbf·ft
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- (1) Head Cover Screws

- (2) Cylinder Head Cover

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Injection Pipes

1. Loosen the screw on the pipe clamp (1).
2. Detach the injection pipes (2).

(When reassembling)

- Send compressed air into the pipes to blow out dust. Then, reassemble the pipes in the reverse order.

Tightening torque	Injection pipe retaining nut	24.5 to 34.3 N·m 2.5 to 3.5 kgf·m 18.1 to 25.3 lbf·ft
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- (1) Pipe Clamp

- (2) Injection Pipe

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