



### Draining Coolant



#### CAUTION

- Do not remove radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely.
1. Stop the engine and let cool down.
  2. To drain the coolant, open the radiator drain plug (3) and remove the radiator cap (1). The radiator cap (1) must be removed to completely drain the coolant.
  3. After all coolant is drained, close the drain plug (3).

#### (When refilling)

- Fill with clean water and cooling system cleaner.
- Follow directions of the cleaner instruction.
- After flushing, fill with clean water and anti-freeze until the coolant level is just below the radiator cap. Install the radiator cap securely.
- Fill with fresh water up to the "FULL" mark on the reserve tank.
- Start and operate the engine for few minutes.
- Stop the engine and let cool.
- Check coolant level of recovery tank and add coolant if necessary.

#### ■ IMPORTANT

- Do not start engine without coolant.
- Use clean, fresh water and anti-freeze to fill the radiator and recovery tank.
- When the anti-freeze is mixed with water, the anti-freeze mixing ratio must be less than 50 %.
- Securely tighten radiator cap. If the cap is loose or improperly fitted, water may leak out and the engine could overheat.
- Refer to "4. LUBRICANTS, FUEL AND COOLANT" at "G. GENERAL" section.

Coolant capacity (without recovery tank)	6.5 L 6.9 U.S.qts. 5.7 Imp.qts.
---	---------------------------------------

- (1) Radiator Cap  
(2) Recovery Tank  
(3) Drain Plug

A : FULL  
B : LOW

W1037510

# Kubota L45 Parts Manual

**Guillaume Favre**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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