



Wiring Harness and Muffler Pipe

1. Disconnect the wiring harness (2) from the alternator, the engine oil switch and the starter motor.
2. Remove the muffler pipe (1).

(1) Muffler Pipe

(2) Wiring Harness

W1074086



Radiator Front Axle and Engine

1. Disconnect the radiator hoses (1) (2).
2. Remove the radiator from the engine.
3. Remove the front axle mounting bolts.
4. Hook the engine with a hoist.
5. Separate the front axle with frame from the engine.
6. Remove the stator motor (3).
7. Remove the engine mounting bolts.
8. Dismount the engine from the tractor body.
9. Mount the engine on a engine stand.

(When reassembling)

- Tighten the radiator hose bands securely.

Tightening torque	Front axle frame mounting screw (M10, 9T)	51 to 70 N·m 5.2 to 7.2 kgf·m 45 to 52 lbf·ft
	Engine mounting bolt (M12)	43 to 72 N·m 4.4 to 7.4 kgf·m 47 to 53 lbf·ft

(1) Radiator Hose

(2) Radiator Hose

(3) Stator Motor

watermark only on this sample

W1066306



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Brockway-Indiana Trucks



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