









Gear Case

- Disconnect the start spring (2) from the fork lever 1 (3).
- Remove the screw (1) of inside the gear case and outside screws.
- Remove the gear case (4).

(When reassembling)

- Apply a liquid gasket (Three Bond 1215 or equivalent) to both sides of the gear case gasket.
- Be sure to set three O-rings inside the gear case.
 - (1) Screw (Inside)

(3) Fork Lever 1

(2) Start Spring

(4) Gear Case

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Idle Gear

- Remove the external snap ring (3), the collar (2) and the idle gear (1).
- Remove the idle gear shaft mounting screws (4).
- Remove the idle gear shaft (5).

(When reassembling)

- Apply engine oil to the idle gear shaft mounting screw (4). And tighten them.
- Install the idle gear, aligning the mark (6) on the gears referring to the photo.

Tightening torque	Idle gear shaft mounting screw	1.00 to 1.15 kg/m 7.2 to 6.3 ft-lbs	
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- (1) lidle Gear
- (2) Idle Gear Collar
- (3) External Snap Ring

- (4) Idle Gear Shaft Mounting
 - Screw
- (5) Idle Gear Shaft
- (6) Alignment Mark

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