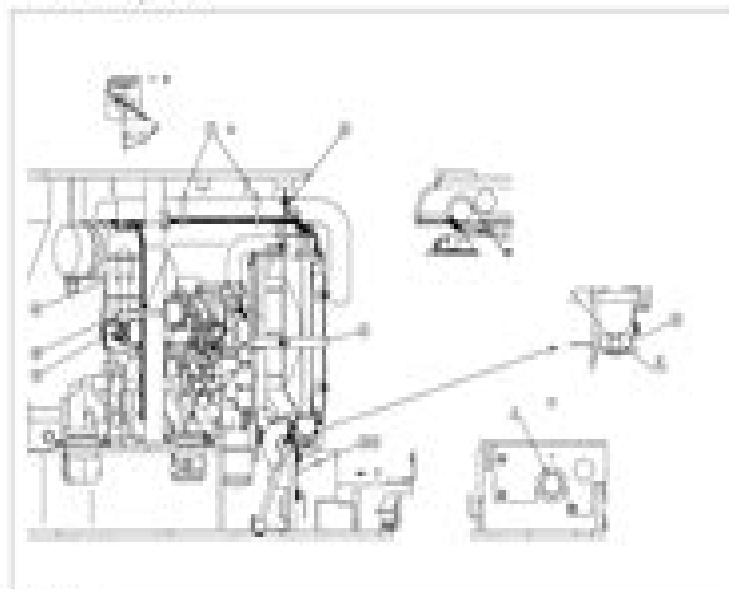


Radiator assembly view 2

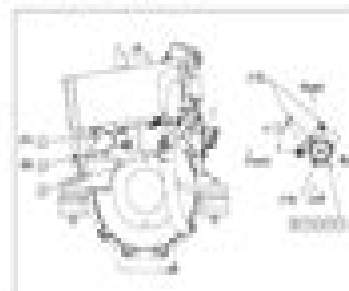


- a) Radiator
- b) Clamp to the inlet hose
- c) Suction hose, to be passed along center
- d) Catch the radiator's hook tightly

88.5.4

C. Muffler

Muffler assembly view 1



Muffler assembly view 2



Reassembling procedure

- 1) Reassembling steps
 - Temporarily tighten the bolts (2), (3) and (4)
 - Make sure there is no gap at the bolts.
 - First tighten up the bolt (4).
 - Tightening torque
 - 23.5-27 Nm (2.4-2.8 kg-m) 11.5-13.0 Nm
 - Second tighten up the bolt (3).
 - Tightening torque
 - 17.5-20.5 Nm (1.8-2.2 kg-m) 17.5-20.5 Nm
 - Third tighten up the bolt (2).
 - Tightening torque
 - 2.5-3.5 Nm (0.4-0.4 kg-m) 2.5-3.5 Nm
- 2) Keep a clearance of over 20 mm (2.0 in.) between the tail pipe and counterweight.

Parts list

No.	Part name	Qty.	Remarks
1	Timing belt assembly	1	2000
2	Bolt	1	M10 x 2.0 10
3	Washer (steel)	1	
4	Washer (steel)	1	
5	Bolt	1	M10 x 2.0 10
6	Washer (steel)	1	
7	Timing belt	1	
8	Bolt	1	
9	Washer (steel)	1	
10	Washer (steel)	1	
11	Bolt	1	
12	Washer (steel)	1	
13	Bolt	1	M10 x 2.0 10
14	Washer (steel)	1	M10 x 2.0
15	Washer (steel)	1	M10 x 2.0
16	Washer (steel)	1	
17	Washer (steel)	1	
18	Washer (steel)	1	
19	Washer (steel)	1	
20	Washer (steel)	1	
21	Washer (steel)	1	
22	Washer (steel)	1	
23	Washer (steel)	1	
24	Washer (steel)	1	
25	Washer (steel)	1	



88.5.5

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Caterpillar Tractor Company (U.S.A)



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