

2. SPECIFICATIONS

Model		2500-0-00	2500-0-00
Number of Cylinder		2	
Type		Vertical, Water-cooled, 4 cycle ICE internal engine	
Bore x Stroke		67.0 x 66.0 mm (2.64 x 2.60 in.)	72.0 x 75.0 mm (2.83 x 2.95 in.)
Total Displacement		478.0 cm ³ (29.23 cu in.)	588.0 cm ³ (35.95 cu in.)
ISO Net Continuous		8.10 kW / 10.90 hp (3000 rpm)	10.0 kW / 13.41 hp (3000 rpm)
ISO / SAE Net Intermittent		10.0 kW / 13.41 hp (3000 rpm)	11.8 kW / 15.90 hp (3000 rpm)
SAE Gross Intermittent		12.5 kW / 16.74 hp (3000 rpm)	14.5 kW / 19.55 hp (3000 rpm)
Maximum Rpm Speed		3000 rpm (typical)	3000 rpm (typical)
Minimum Rpm Starting Speed		1200 to 1250 rpm (typical)	1050 to 1150 rpm (typical)
Combustion Chamber		Spherical type (SI-TyCO)	
Fuel Injection Pump		Bosch MD type mini pump	
Governor		All speed mechanical governor	
Direction of Rotation		Counter-clockwise (viewed from flywheel side)	
Injection Nozzle		Bosch "Throttle" type	
Injection Timing		0.30 deg (19°) before TDC	
Firing Order		1-2	
Injection Pressure		13.73 MPa (198.2 kgf/cm ² , 1981 psi)	
Compression Ratio		24.5 : 1	24 : 1
Lubricating System		Forced lubrication by mechanical pump	
Oil Pressure Indicating		Electrical type switch	
Lubricating Filter		Full flow paper filter (Cartridge type)	
Cooling System		Pressurized radiator, forced circulation with water pump (not included in the basic engine)	
Starting System		Electric, Starting with Starter	
Starting Motor		12 V, 0.8 kW	12 V, 1.0 kW
Starting Assist Device		By glow plug in combustion chamber	
EGM		None	
Battery		12 V, 35 Ah equivalent	12 V, 35 Ah equivalent
Charging Alternator		12 V, 150 W	12 V, 400 W
Fuel		Diesel Fuel for 3-0 (JIS/TM D500)	
Lubricating Oil		Class 100 lubricating oil as per API classification is recommended. For details on recommended lubricating oils, see page D-6	
Lubricating Oil Capacity	Oil Pan Depth 107 mm (4.21 in.)	2.1 L (0.55 U.S.gal.)	2.5 L (0.66 U.S.gal.)
	Oil Pan Depth 121 mm (4.76 in.)	2.5 L (0.66 U.S.gal.)	—
Weight (Dry)		33.7 kg (74.3 lb)	37.0 kg (81.7 lb)

*This specification (described above) is of the standard engine of each model.

*Conversion Formula : HP = 0.746 kW, PS = 0.7355 kW

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KJ Lindholm-Leary



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