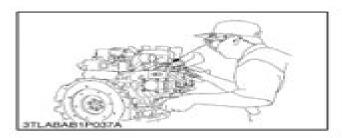
5.1 CHECKING AND ADJUSTING



5.1.1 Injection Timing

- Remove the injection pipes from the injection pump.
- Move the speed control lever to the maximum speed position.
- Turn the flywheel counterclockwise (facing the flywheel) until the fuel fills up the hole of the delivery valve holder for #1 cylinder.
- Turn the flywheel further and stop turning when the fuel begins to flow over.
- Open the view port on the flywheel bell housing and read the number on the flywheel. The number indicated is the timing value for the engine. (The flywheel has a mark '1TC' and marks every 5" of engine timing to 25" total).

Timing 26-00118-00	Factory Specification	0.06 to 0.08 rad, 3.25° to 4.75° B.T.D.C.
Tering 26-00119-00	Factory Specification	0.09 to 0.12 rad. 5.25* to 6.75* B.T.D.C.
7mmg 26-00119-03	Factory Specification	0.06 to 0.05 rad. 3.75" to 5.25" B.T.D.C.
7mmg 26-00119-02	Factory Specification	0.10 to 0.13 rad. 5.75" to 7.25" B.T.D.C.
Timing 26-00120-00	Factory Specification	0.16 to 0.19 rad, 9.00° to 11.00° B.T.D.C.
26-00120-01	Factory Specification	0.09 to 0.12 rad. 5.25° to 6.75° B.T.D.C.

MOTE

Injection timing adjustment is accomplished by adding or removing shims under the injection pump.

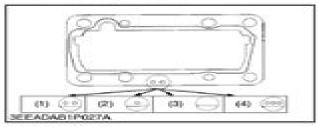
The timing advances by removing one shim and retards timing by adding the same shim.

The addition or removal of 0.05 mm (0.0020 in.) of shim, changes the injection timing by approximately 0.0087 rad. (0.5°).

The sealant should be applied to both sides of the soft metal gasket shim.

5.1.2 Shim Identification

Shims are available in thicknesses of 0.20 mm, 0.25 mm, 0.30 mm, and 0.35mm. Combine shims for adjustments.



- 1. 2-Holes: 0.20 mm sham
- 3. O-Holes: 0.30 mm shim
- 2. 1-Hote: 0.25 mm sham
- 4. 3-Holes: 0.35 mm shim

5.1.3 Delivery Valves Fuel Seal

- Remove the injection pipes, glow plugs, and the intake manifold, and install a compression guage.
- With the speed control lever set at the full throttle position, turn the crankshaft counterclockwise until the fuel pressure is built up.
- Release the pressure in the delivery chamber by rotating the crankshaft to bottom dead center. (turn the crankshaft 1.57 rad. (90") clockwise from fuel timing set point)
- If the pressure drop for 5 seconds exceeds the allowable limit, replace the delivery valve or pump assembly.
- If the pressure does not build up, replace the pump element with a new one and test again.

Delivery Valve Fuel Tightness	Factory Specification	less than 981 k.Pa(10 kgf/cm2, 142 psi pres- sure drop from ligioc- tion pressure for 10 seconds
	Allowable Limit	661 kPa(16 kgf/cm2, 142 psi pressure drop from irgection pres- sure for 5 seconds

Kubota Diesel Maintenance Manual

R Bogdan

Kubota Diesel Maintenance Manual:

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 - Chapter 2: Essential Elements of Kubota Diesel Maintenance Manual
 - o Chapter 3: Kubota Diesel Maintenance Manual in Everyday Life
 - Chapter 4: Kubota Diesel Maintenance Manual in Specific Contexts
 - ∘ Chapter 5: Conclusion
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- 3. In chapter 2, this book will delve into the foundational concepts of Kubota Diesel Maintenance Manual. This chapter will elucidate the essential principles that need to be understood to grasp Kubota Diesel Maintenance Manual in its entirety.
- 4. In chapter 3, the author will examine the practical applications of Kubota Diesel Maintenance Manual in daily life. The third chapter will showcase real-world examples of how Kubota Diesel Maintenance Manual can be effectively utilized in everyday scenarios.
- 5. In chapter 4, this book will scrutinize the relevance of Kubota Diesel Maintenance Manual in specific contexts. This chapter will explore how Kubota Diesel Maintenance Manual is applied in specialized fields, such as education, business, and technology.
- 6. In chapter 5, this book will draw a conclusion about Kubota Diesel Maintenance Manual. This chapter will summarize the key points that have been discussed throughout the book.
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