[3] PISTON AND CONNECTING ROD

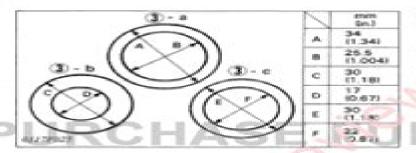


Cylinder Case Cover

1. Hold the cylinder case cover (2) with a hand and tap the shaft end with a plastic nammer to remove the cylinder case (DiOrweller)

M NOTE

- The cylinder case cover is fixed at two places by knockout pins, and thus cannot be removed easily. Never try to pry it open with a screwdriver, etc.
- Plannove the cover in parallel to the PTO shaft very carefully to prevent the PTO shaft from scraping the lip surface of the
- Shims (3) are installed in the crankshaft and the comphatt. Put a tag to each shim for identification. The GS160-3 series also has a collar on the crankshaft.
- The cylinder case gasket (1) must be replaced with a new



(When reassembling)

· Shim thicknesses of for. Therefore, they must be reassembled in their original position.

Trighterwing Cylinder case cover sonew	13.7 to 19.6 Non 1.4 to 2.0 kgf-m 10.1 to 14.5 ft-lbs
--	---

- (1) Cylinder Case Gasket
- (2) Cylinder Case Cover
- CBS Schools
 - for crankshafts
 - for comphatt (ascept B type)
 - for compliant (Without



Camshaft and Tappet

- 1. Put the cylinder block upside down.
- 2. Pull out the camphaft and the cam gear as a unit.
- Remove the tappets.

MOTE.

 Intake and exhaust to bets are of an identical shape, and need to be usatinguished with a tag, etc.

#2275P02FF

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Wolfgang Guggemos

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