

81-804005

1. Drain the coolant and separate the engine from the vehicle. (See "11) Separating Engine")
2. Disconnect the radiator hose (3) and bypass hose (1) from the water pump.
3. Unscrew the water pump mounting screws and remove the water pump assembly.
4. Remove the pump gear (6).
5. Pull out the pump shaft (9) with the impeller (11).

#### ■ NOTE

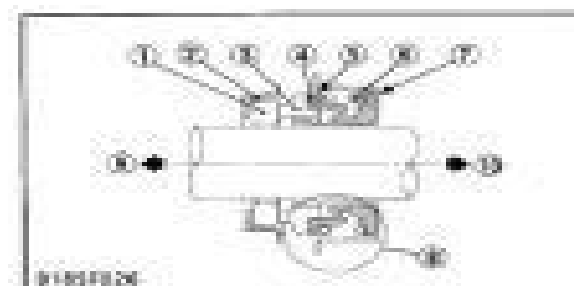
- Do not attempt to remove the mechanical seal (10), oil seal (8) and O-ring (12) unless they are to be replaced.

(When reassembling)

- Replace the gasket (5) (13) with new one.
- Coat thin film of engine oil on the pump shaft (9) to avoid oil seal damage.
- Coat mating surfaces of mechanical seal, between the mating ring and seal ring, with fresh water. (See "Mechanical Seal")

Tightening torque	Water Pump mounting screw	M6	5.9 to 7.6 N·m 0.6 to 0.8 kgf·m 4.3 to 5.6 ft·lb
		M8	19.7 to 24.6 N·m 1.4 to 1.8 kgf·m 13.7 to 17.7 ft·lb

- |                   |                      |
|-------------------|----------------------|
| 11) Impeller      | 99) Pump Shaft       |
| 12) Pump Cover    | 100) Mechanical Seal |
| 13) Radiator Hose | 111) Impeller        |
| 14) Pump Case     | 112) O-ring          |
| 15) Gasket        | 113) Gasket          |
| 16) Pump Gear     | 114) Dowel Pin       |
| 17) Washer        | 115) Dowel Pin       |
| 18) Oil Seal      |                      |



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#### (Mechanical Seal)

- Mechanical seal parts are shown in the figure.
- If these parts are damaged, replace the seal as a set.
- When installing the mating ring (1) into the cup gasket (2), moisten outside of the mating ring with fresh water.
- When installing the mechanical seal assembly, mating surfaces between the mating ring (1) and seal ring (3) should be coated with fresh water.

- |                                 |                   |
|---------------------------------|-------------------|
| 01) Mating Ring (Floating Seal) | 07) Coil Spring   |
| 02) Cup Gasket (Cushion Ring)   | 07) Casing        |
| 03) Seal Ring                   | 08) Cartridge     |
| 04) Bellows                     | 09) Impeller Side |
| 05) Spring Retainer             | 101) Gear Side    |

#### Thermostat

1. Drain the coolant and remove the radiator, cooling fan and cooling air duct. (See "11) Separating Engine")
2. Unscrew the thermostat cover screw and remove the cover and thermostat.

(When reassembling)

Tightening torque	Thermostat cover screw	5.9 N·m 0.6 kgf·m 4.3 ft·lb
-------------------	------------------------	-----------------------------------

- |                      |                |
|----------------------|----------------|
| 11) Thermostat Cover | 12) Thermostat |
| 13) Gasket           |                |



81-804007

# Kubota Service Manual T1770

**Penton Staff**



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