

History of Sewing Machines



1790

Thomas Saint designs machine for sewing leather & canvas

1814

Josef Madersperger presents machine that attempts to combine elements from historic machines. It fails.

1832

Walter Hunt creates first lock stitch sewing machine

1844

John Fisher makes 1st machine that combines all successful elements. Botched his patent.

1851

Isaac Merritt Singer creates his sewing machine using Howe's eye pointed needle. He pays him royalties.

1877

Joseph M Merrow creates first crochet machine

1755

Charles Fredrick Wiesenthal awarded patent for double pointed needle

1804

Stone & Henderson create machine that imitates hand sewing

1829

Barthélemy Thimonnier develops first popular sewing machine. He opens a clothing factory but it's burned down.

1842

John Greenough patents 1st US sewing machine

1845

Elias Howe creates new machine with an eye pointed needle. He sues later copycats for patent infringements.

1850s

Sewing Machine War leads to the Sewing Machine Combination

1889

Singer introduces 1st electric sewing machine

History Of The Sewing Machine

Yi-Tong Ma



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b pressure test procedures when you pressure test the bop system you must conduct a low pressure test and a high pressure test for each bop component excluding test rams and non sealing shear rams you must begin each test by conducting the low pressure test then transition to the high pressure test

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there are two elements to the pre job well site pressure test 1 wireline valve wlv pressure function test the tests should be performed on the test stump prior to rigging up and involves testing the pressure integrity of the wlv and the individual closed ram assemblies and the ram assembly functionality under pressure

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the purpose of bop stack function and pressure testing is to verify the hydraulic integrity of all the components of the bop stack at their rated working pressure in this article we will discuss the function test and pressure test procedure using cup tester

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all elmar wireline pressure control equipment is certified to be manufactured following api6a specifications to inhibitors for the pressure test the pressure test procedure for each assembly is stated on each assembly drawing equipment is stripped down rebuilt with new elastomers including bop ram outer seals and quick

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aug 12 2015 section 6 2 3 2 2 a advises what the minimum nominal i d for choke lines by pressure rating only for pressure rated systems 10k and above is a 3 in nominal i d choke line required for 4 inch and 7 inch through bore bop equipment no 4 inch up to but not including 7 1 16 inch bore equipment is not addressed in api 53 or api 16a 53

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pressure all bop equipment tests must include a low pressure test of 250 psi before proceeding to the full pressure test test pressure held and recorded for a minimum of five minutes after full pressure has been established represents a satisfactory pressure test ensure rotary bushings are locked if left in place where h₂s is present all

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7 31 body pressure test procedure 1 locate the test plug and test cap on to their appropriate ends 2 bleed off all air within the assembly 3 ensure all external surfaces are dry 4 pressure test to test pressure for 3 minutes 5 reduce pressure to zero and repeat test for 15 minutes minimum no leakage acceptable 7 32 bop manifold test

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feb 14 2011 1 prior to supping the well or the first time that bop is installed on the well 2 after repairing or disconnecting of any pressure sealing elements of bop 3 as per mms you can use bop for 21 days 3 weeks before you need to test it

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a wireline bop must always be installed between the wellhead and wireline lubricators this bop is a piece of pressure control equipment that can close around the wire and seal off the well pressure below it this enables the pressure to be bleed off above it allowing work or repairs to be carried out on equipment above the bop without pulling

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this unit is a pressure test system intended for pressure testing 5 000 10 000 and 15 000 psi rated pressure control equipment to maximum working pressure before performing intervention work the unit is intended for use in atex zone 1 hazardous environments and complies to norsok regulations

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the scope of irp 13 is to define recommended practices for the selection implementation and maintenance of pressure control equipment for land based wireline operations in canada this includes all types of wireline i e slickline braided line and coated line

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