

Magnetic Particle Inspection Report

Nina Yang
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Test Date:	Sat, 12 Apr 2025
Project:	ExxonMobil Refinery Turnaround - Phase 2
Location:	Baytown, Texas, USA
Specification:	ASTM A106 Grade B - Seamless Carbon Steel Pipe
Acceptance Criteria:	ASME Section V, Article 7; Acceptance per ASME B31.3
Procedure No:	MPH-EXX-0425-Rev2

SPECIMEN DATA

Material:	ASTM A516 Grade 70 Carbon Steel	Drawing No:	DWG-2025-MPI-0089
Testing Temperature:	72°F (22°C)	Welding Process:	SMAW (Shielded Metal Arc Welding)
Surface Condition:	As-welded, light grinding performed	Weld Preparation:	Single-V groove, 60° bevel
Request For Inspection (RFI) No:	RFI-0425-TX-MPI003	Material Dimension:	24" OD x 0.625" WT

MPI DATA

Equipment Used:	Magnaflux Y-2 AC Yoke	Contrast Paint:	WCP-2 White Contrast Paint
Serial Number:	Y2-2025-0197	Batch No:	CP-24125
Calibration:	AC Yoke lift test with 10 lb ASTM block - Passed	Magnetic (Powder/ink):	AC Yoke lift test with 10 lb ASTM block - Passed
Current:	AC (Alternating Current)	Batch No:	INK-BLK-0452
Illumination:	UV-A Light - 1200 µW/cm² at 15 inches	Inspection methods:	Wet
Sensitivity:			

RESULT

Identification	Joint Number	Welder	Dimension:	Result
Pipe Spool A21	WJ-021	AB1234	24" OD x 0.625" WT	Comply
Pipe Spool A21	WJ-022	AB1234	24" OD x 0.625" WT	Comply
Elbow to Spool B9	WJ-045	CD5678	16" OD x 0.500" WT	Does Not Comply
Header Section H3	WJ-063	EF7890	30" OD x 0.750" WT	Comply
Support Bracket C4	WJ-072	GH3456	12" OD x 0.375" WT	Comply

REMARKS/ TEST RESTRICTIONS:

MPI WAS CARRIED OUT 100 % ON BEVEL SURFACE AREANO RELEVANT INDICATION WAS FOUND DURING TIME OF INSPECTION

Magnetic Particle Inspection Korean Edition

Yoseph Bar-Cohen



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Congressional Record United States. Congress,1951 **Proceedings Of The International Heat Transfer Conference** Lee,1998-11-01 This year s set of papers includes 23 Keynote Papers and 537 refereed General Papers in seven volumes Experts from around the world have combined to address the leading edge of research and practical innovations in convection combustion heat exchangers two phase flow and much more Whether one is involved in mechanical chemical nuclear or energy engineering the quantity international scope and high quality of the contents make access to these volumes essential **Advances in Manufacturing and Processing of Materials and Structures** Yoseph Bar-Cohen,2018-09-03 Advances in Manufacturing and Processing of Materials and Structures cover the latest advances in materials and structures in manufacturing and processing including additive and subtractive processes It s intended to provide a compiled resource that reviews details of the advances that have been made in recent years in manufacturing and processing of materials and structures A key development incorporated within this book is 3D printing which is being used to produce complex parts including composites with odd shape fibers as well as tissue and body organs This book has been tailored for engineers

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Manufacturing for Industry 4.0 Ilkyeong Moon,Gyu M. Lee,Jinwoo Park,Dimitris Kiritsis,Gregor von Cieminski,2018-08-24
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