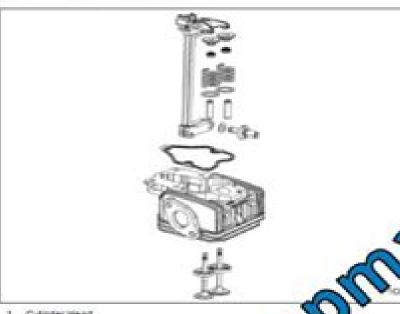
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2.6.1.1.5 Tappets and Push Rods



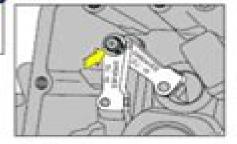
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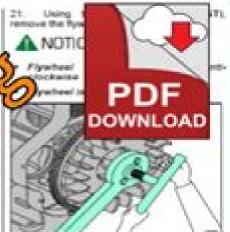
only clearance should not exceed 6.10 mm.

Check that rollers are free and that shaft-roller clearance is not greater than 0.2 mm. Inlet and exhaust cam follower are interuthanosable.

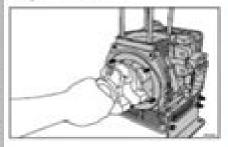
- 11. Turn the crankshaft to reach the piston. to T.D.C. position. Remove culinder liner with pieton assembly. Push con rod and pieton assembly out of the cylinder liner.
- 12. Remove audiation pin circles with 5 help of internal circles plier and separate con rod from piston by tapping out of pan from the peaton.
- Remove piston rings ? with the help of piston ring.
- DUMP WITH AD
- tappet guiding bott. ead screw on fuel pump el pump with roller tappet. FIP od shome from crank case.
- emove the circles with the help of ernal piler and take out the cam follower



- 17. Remove the governor gear assembly. spring excess fuel and governor spring assembly by removing star similips.
- 18. Looser, the screw securing fuel delivery. pombrol lever.
- Take out the first pump control tever.
- Remove the governor support assembly by unlocking screws.



- Reviews stator coil from crankshaft support by unacrewing the screws.
- 23. Remove the crantishalt support by unlocking screws. Take out the crankshaft along with thrust washer.



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D Keegan

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